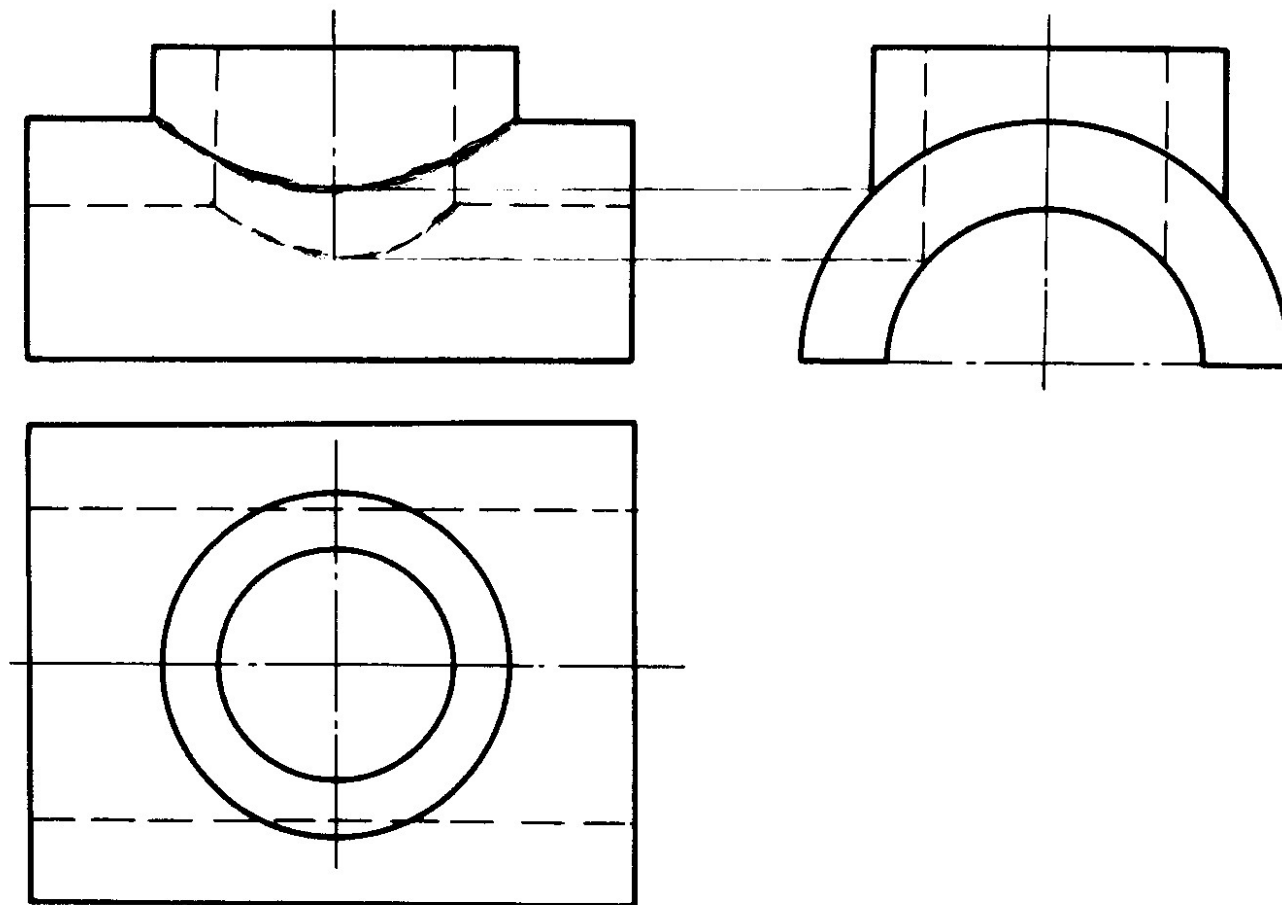
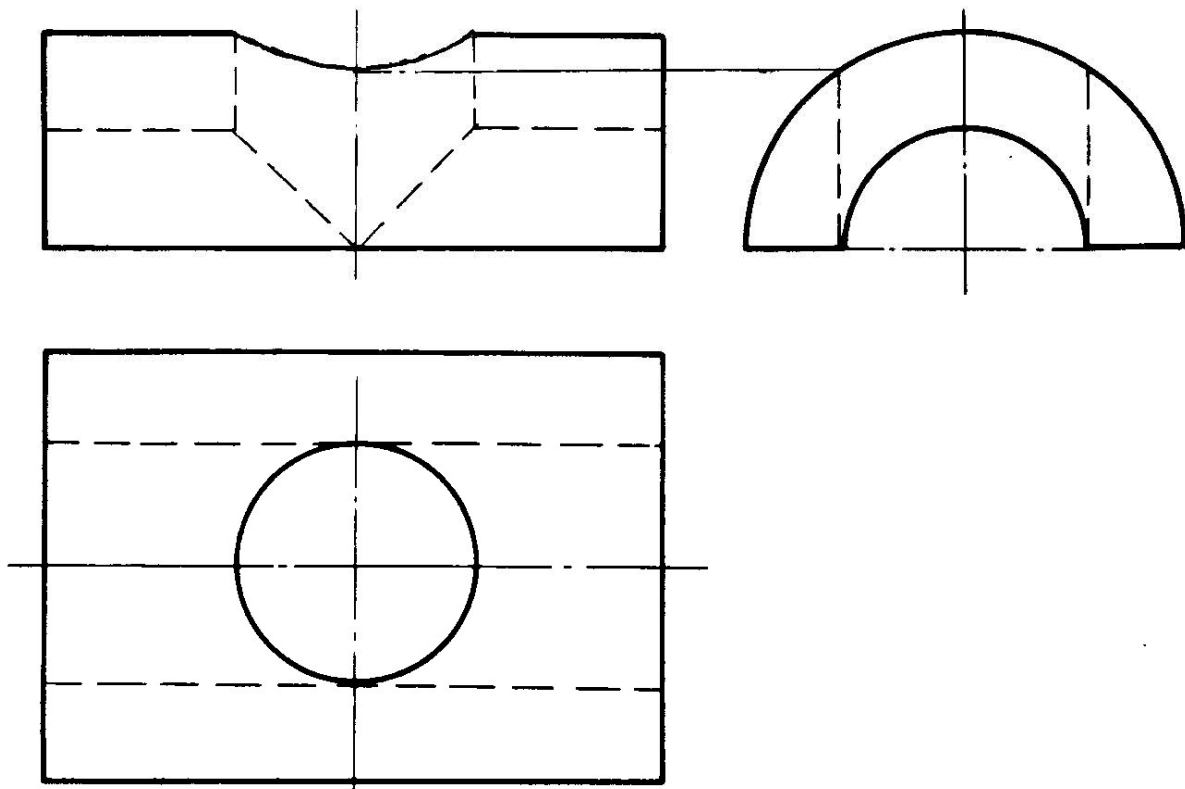


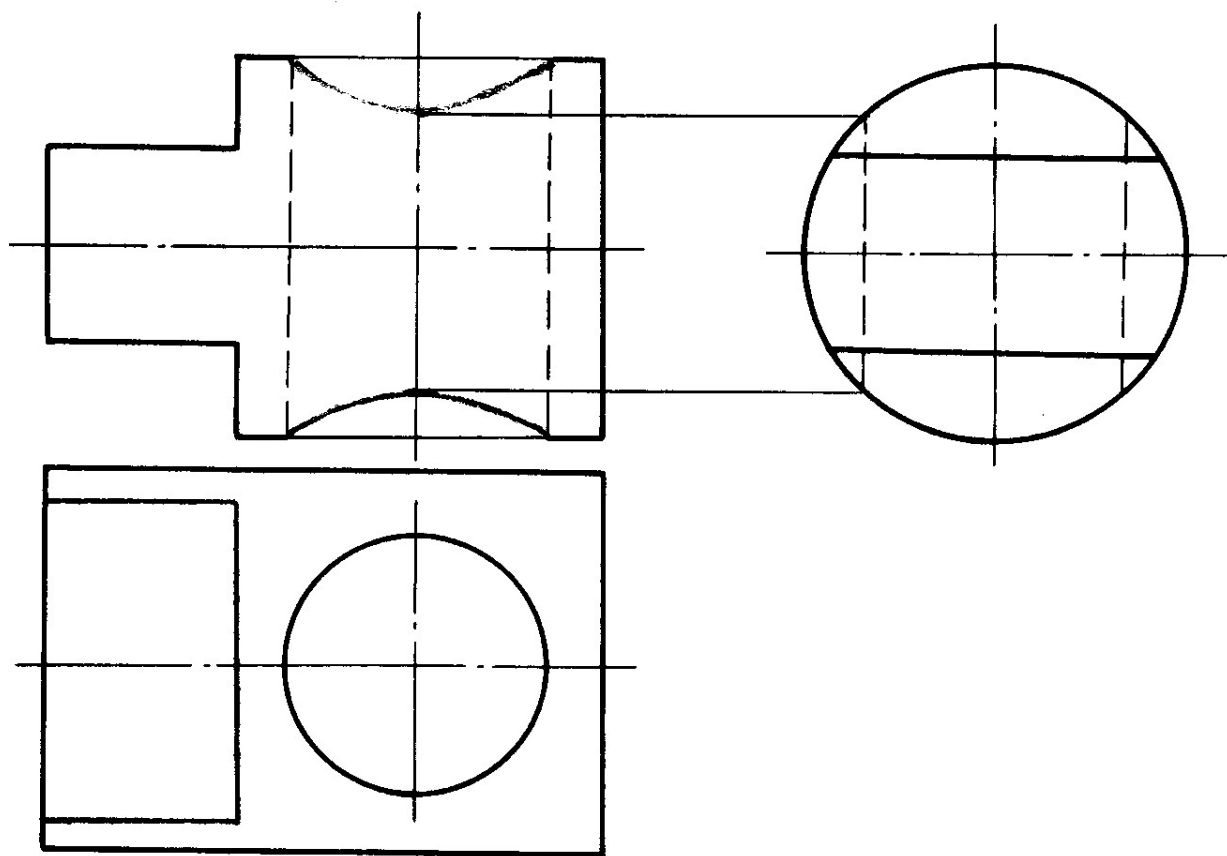
6-4 (1)



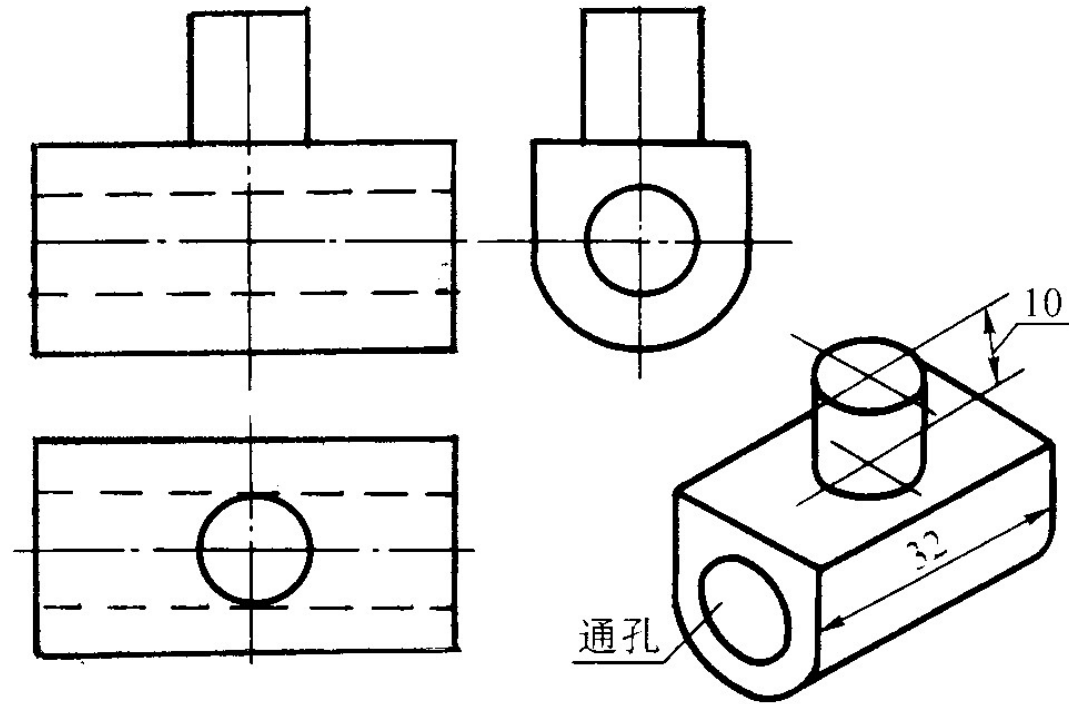
6-4 (2)



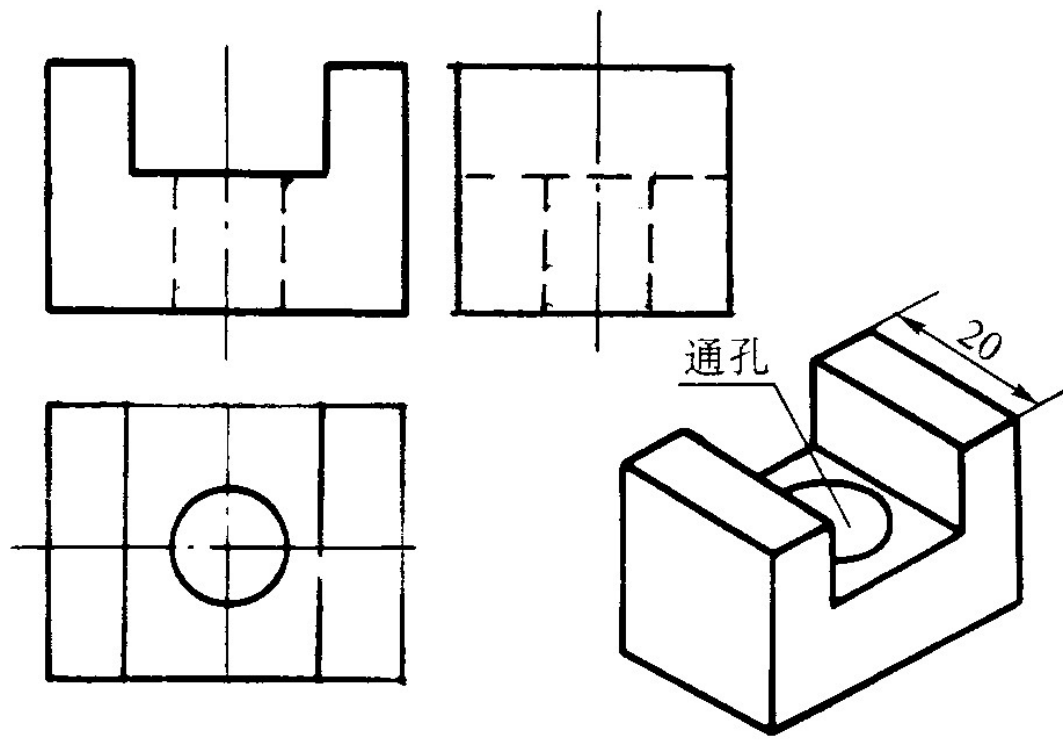
6-4 (3)



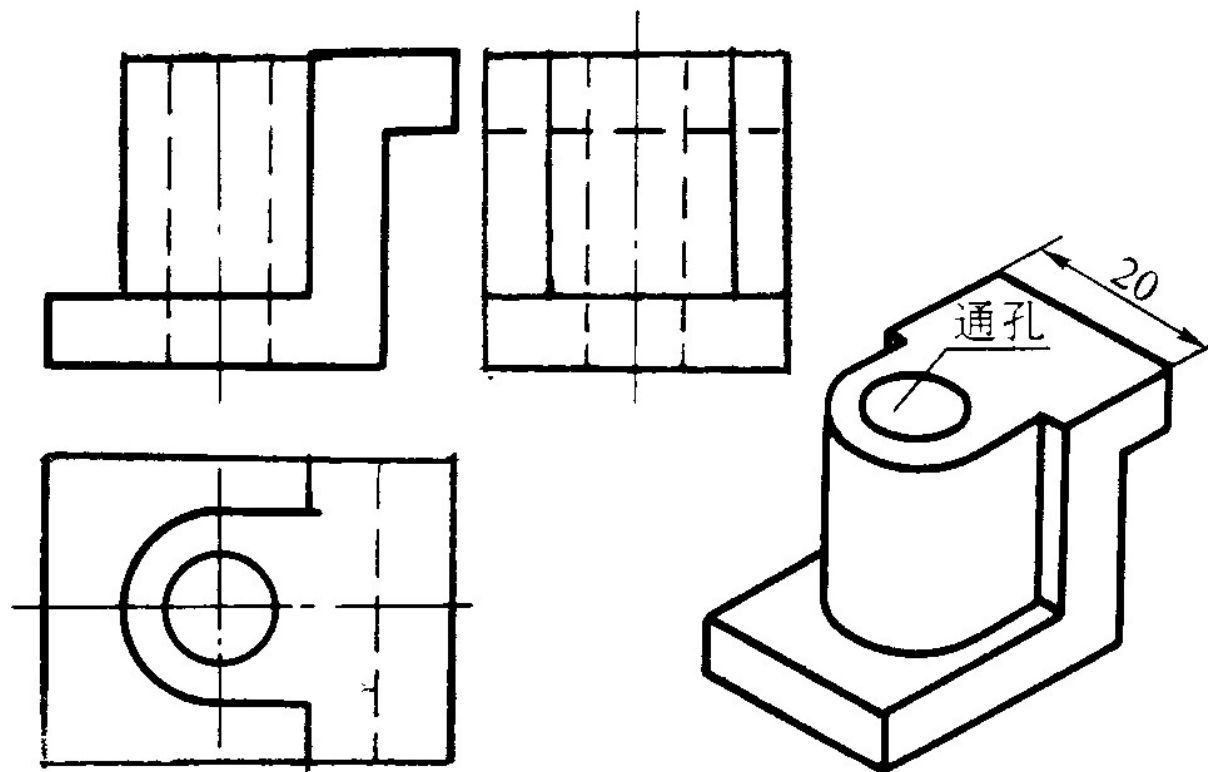
6-4 (4)



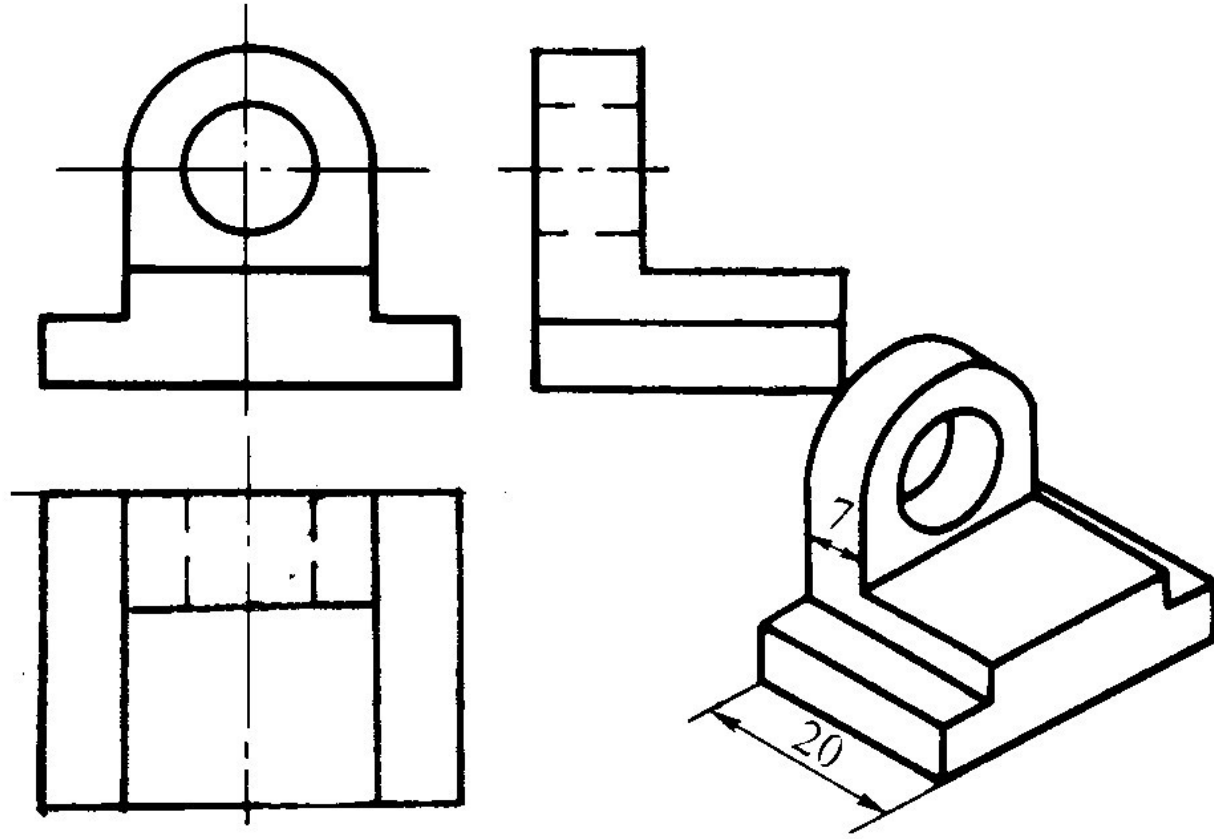
8-1(1)



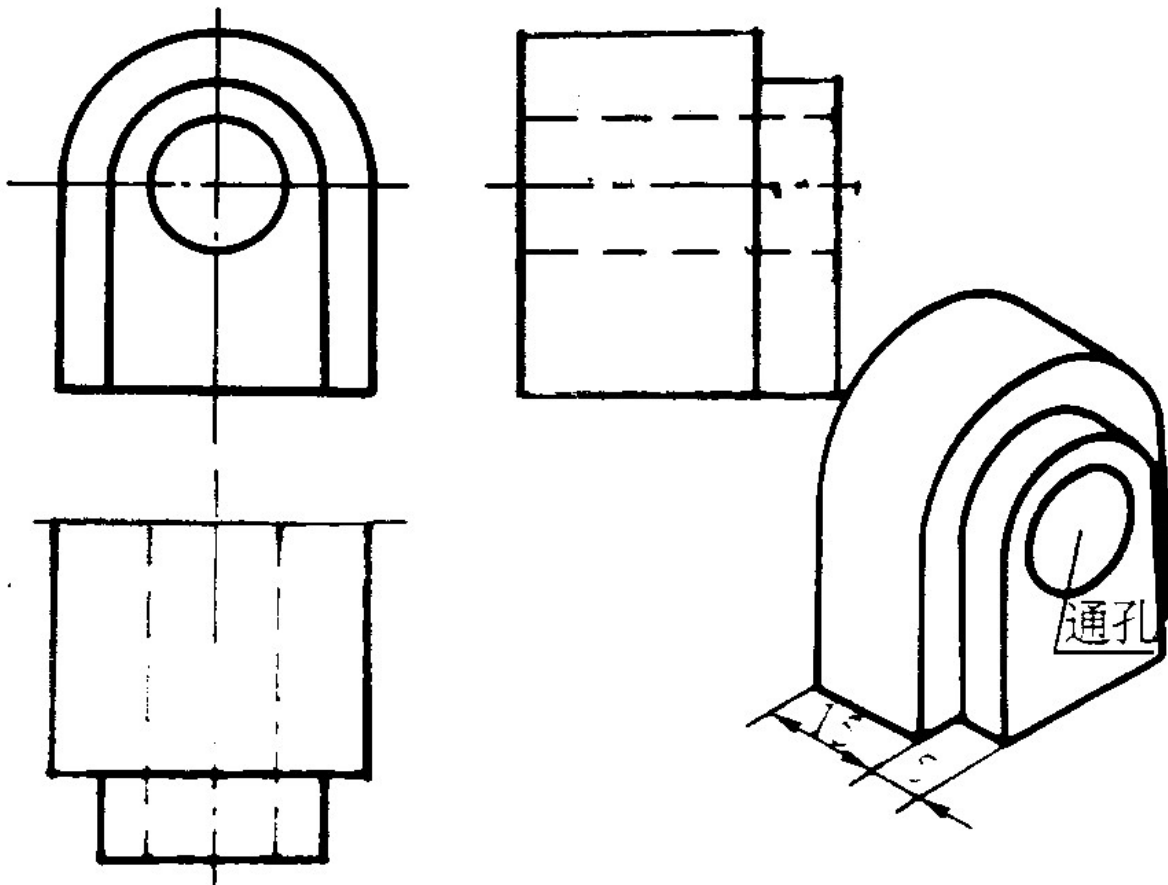
8-1(2)



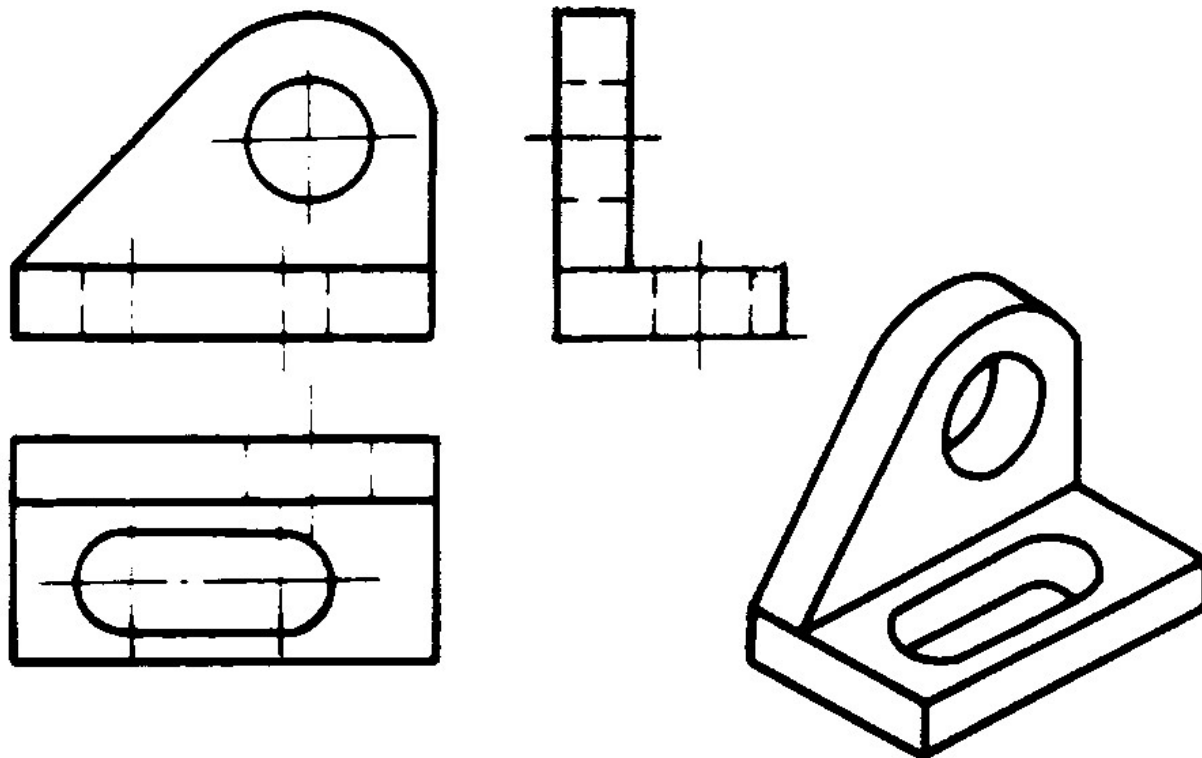
8-1(3)



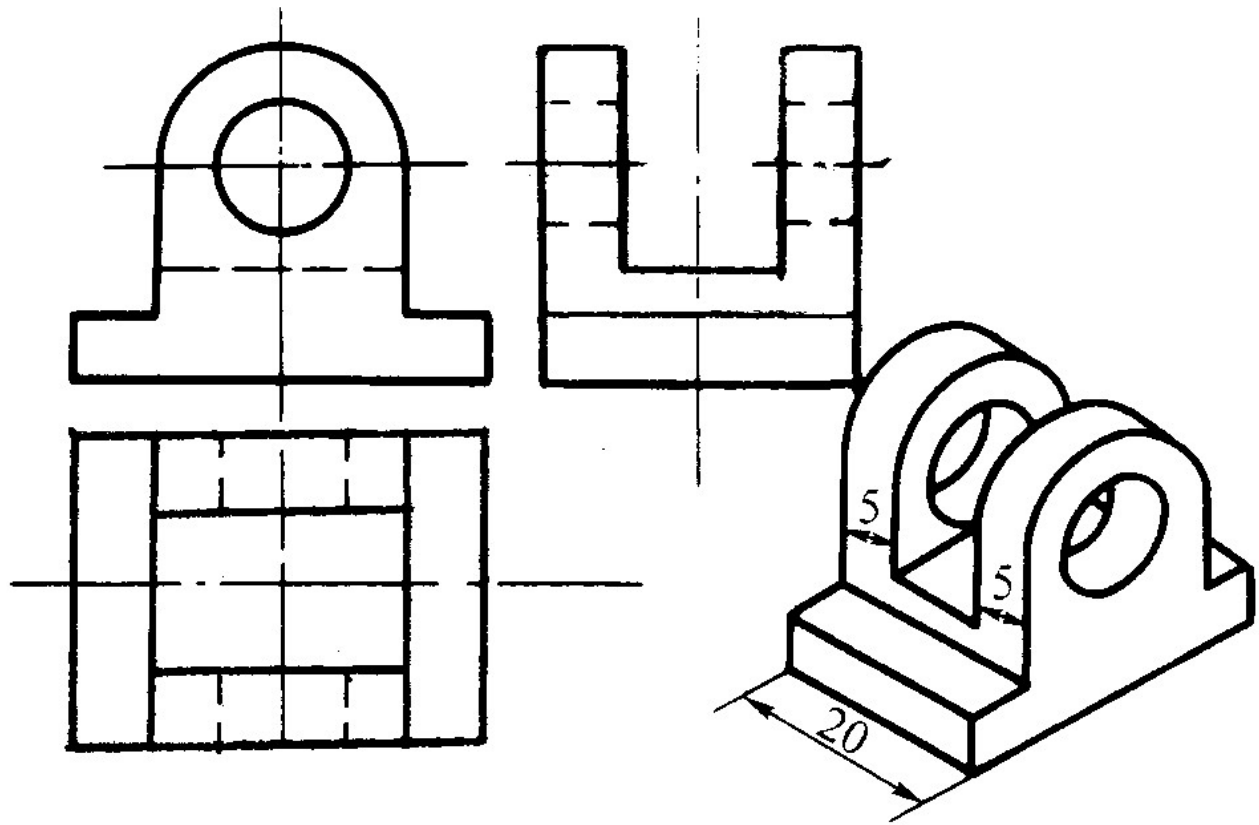
8-1(4)



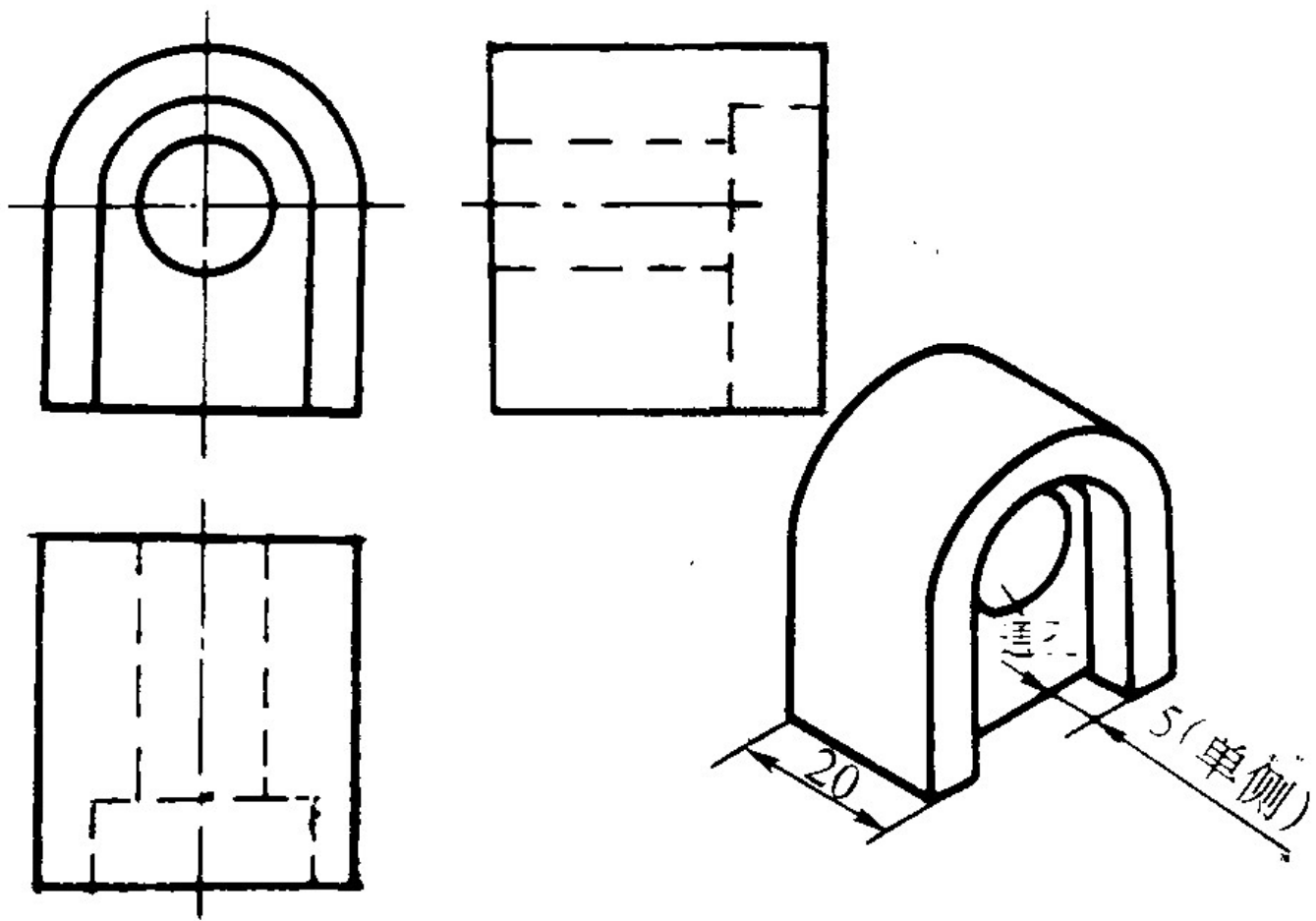
8-1(5)



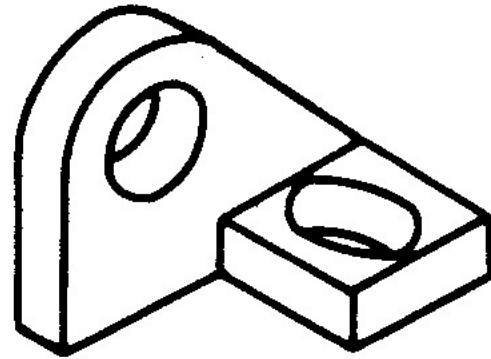
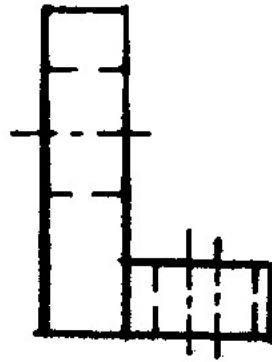
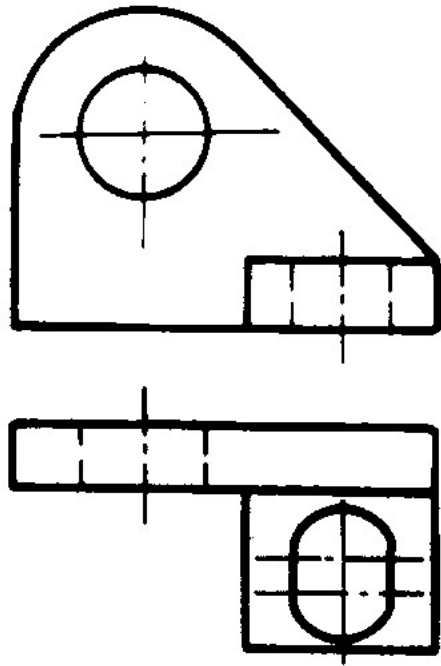
8-1(6)



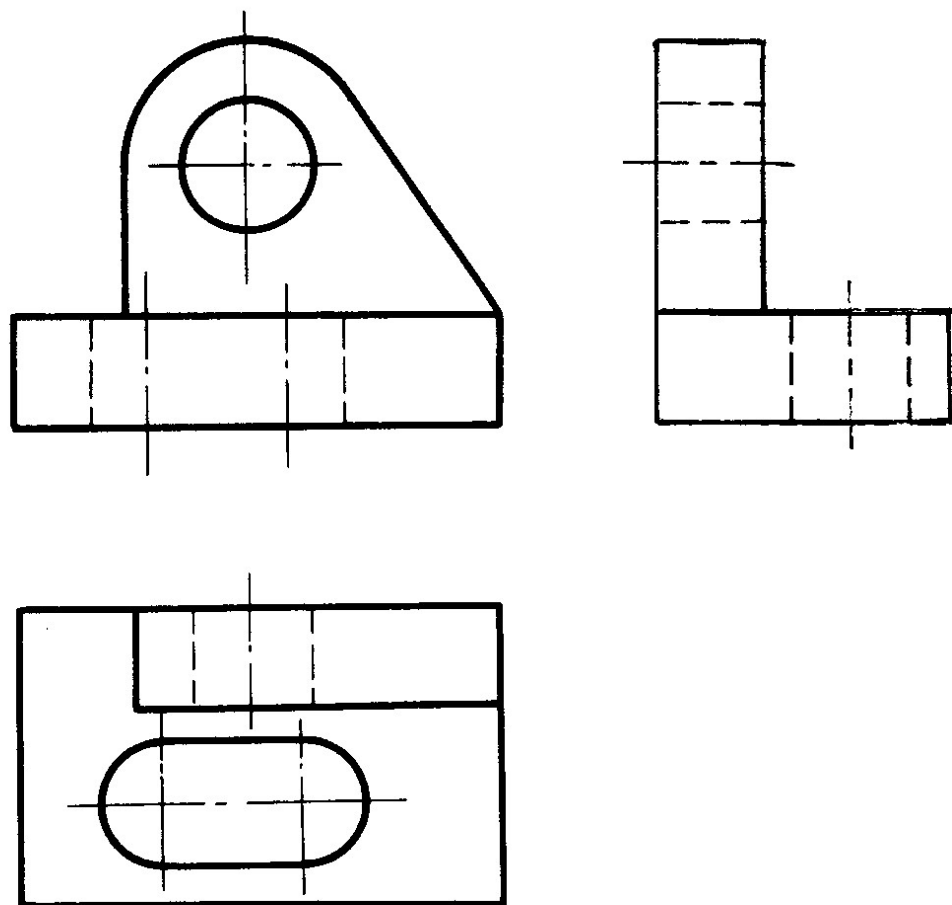
8-1(7)



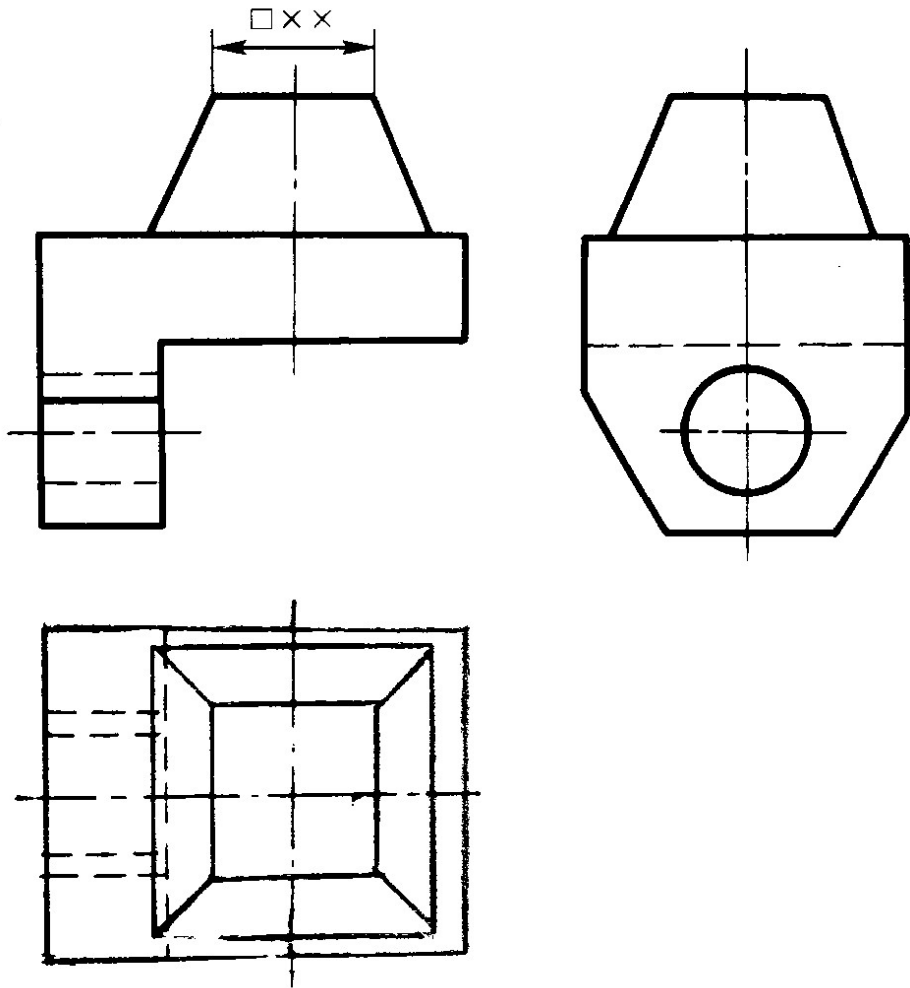
8-1(8)



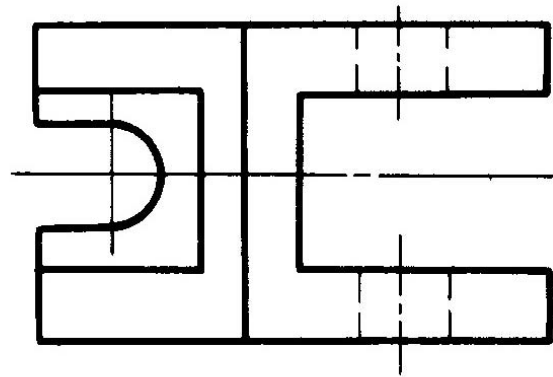
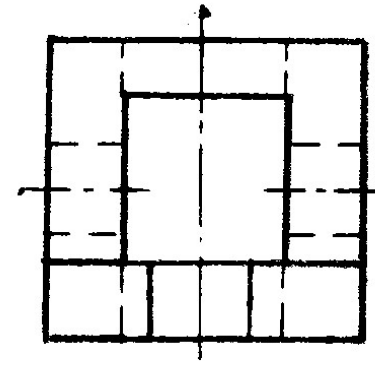
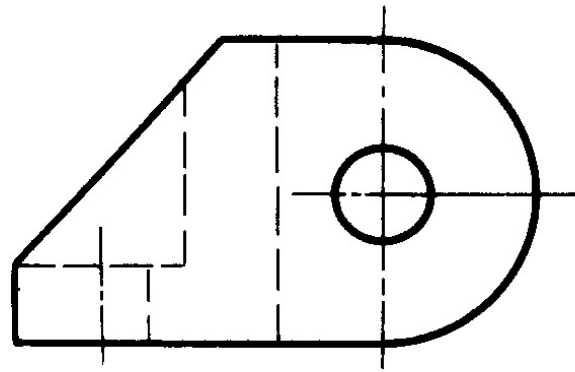
8-1(9)



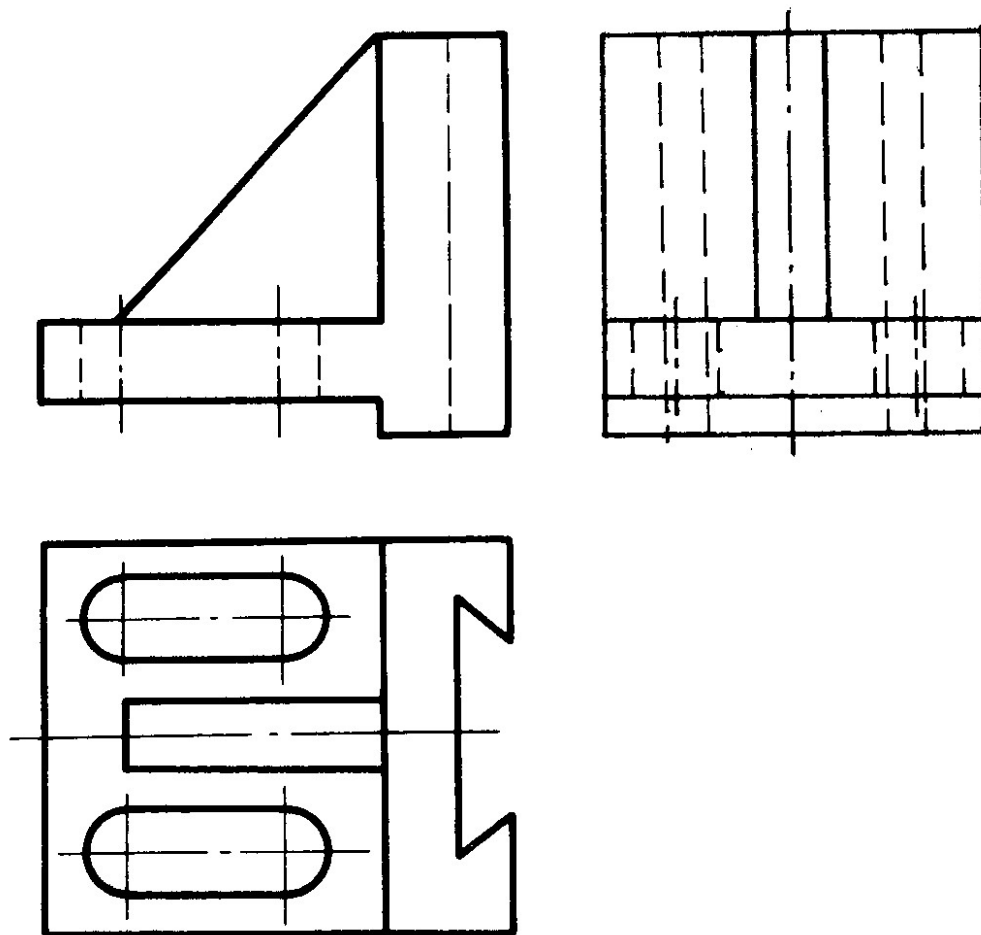
8-1 (1)



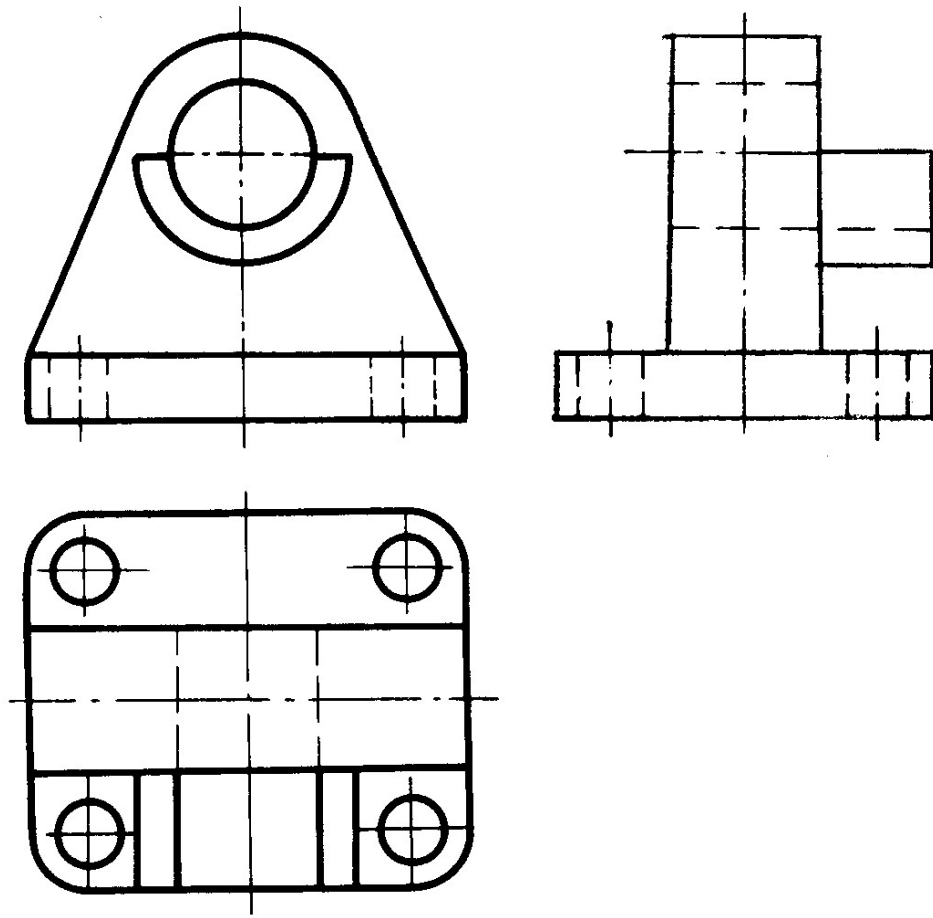
8-8(2)



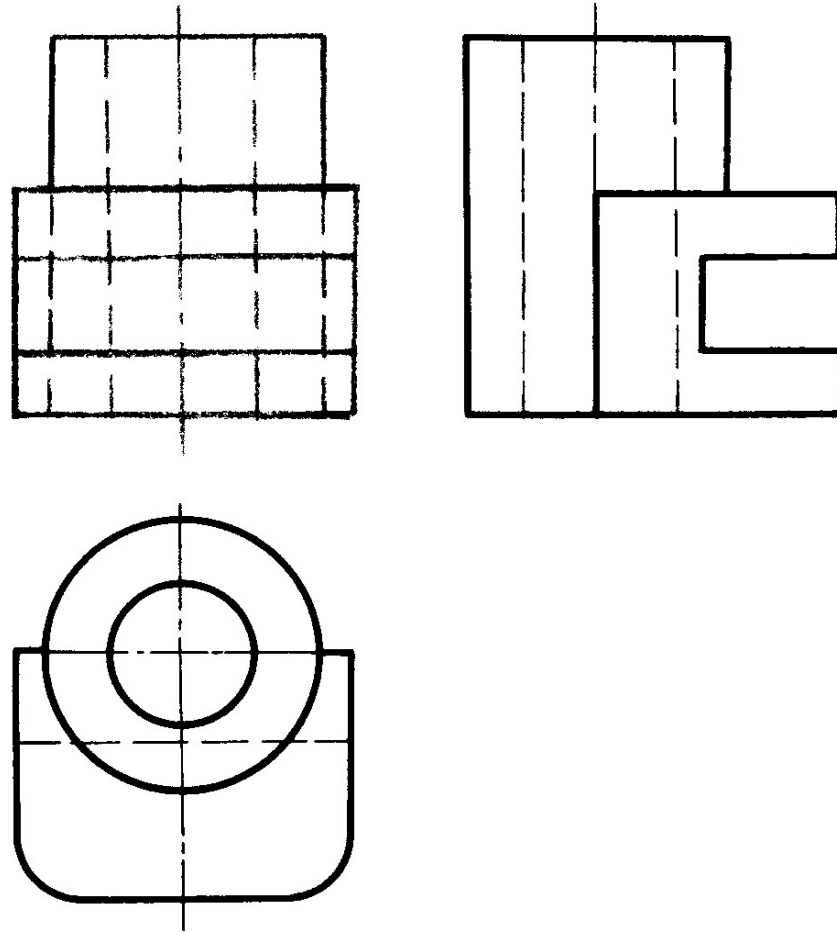
8-8(3)



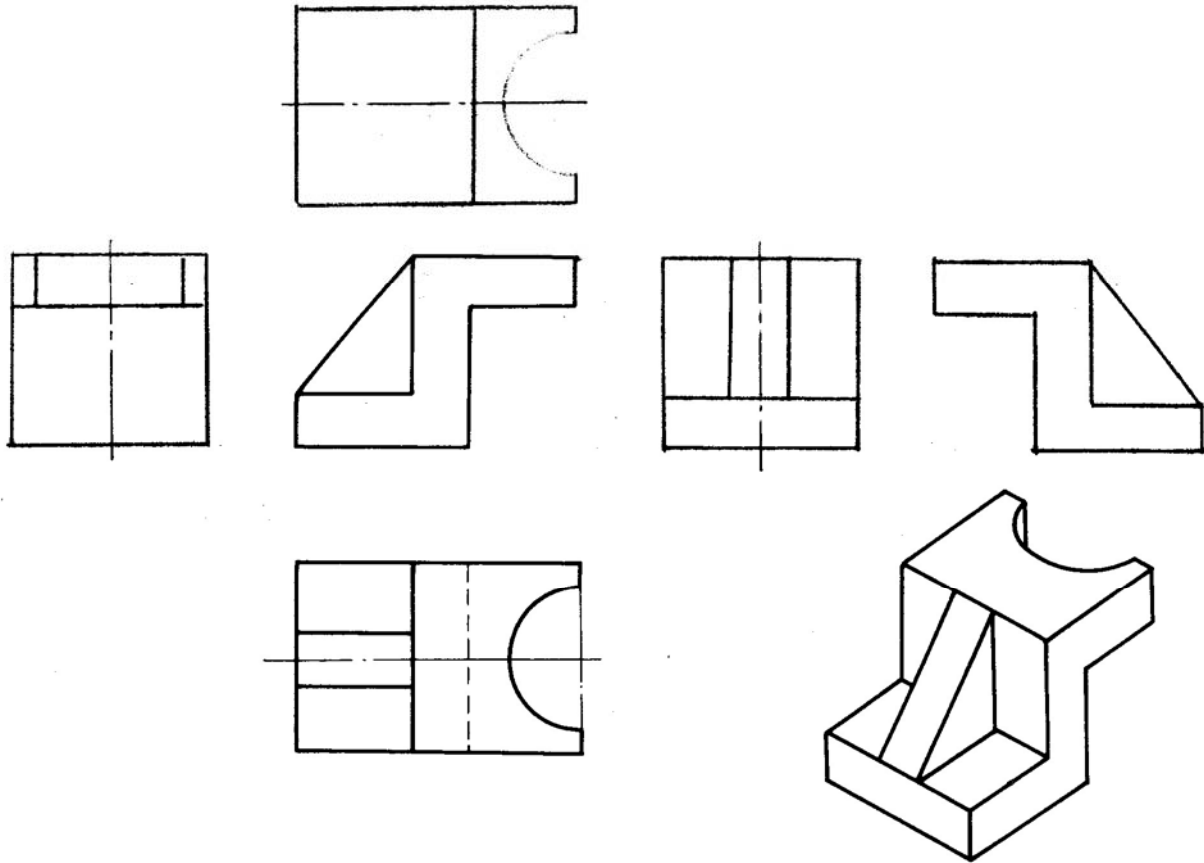
8-9 (1)

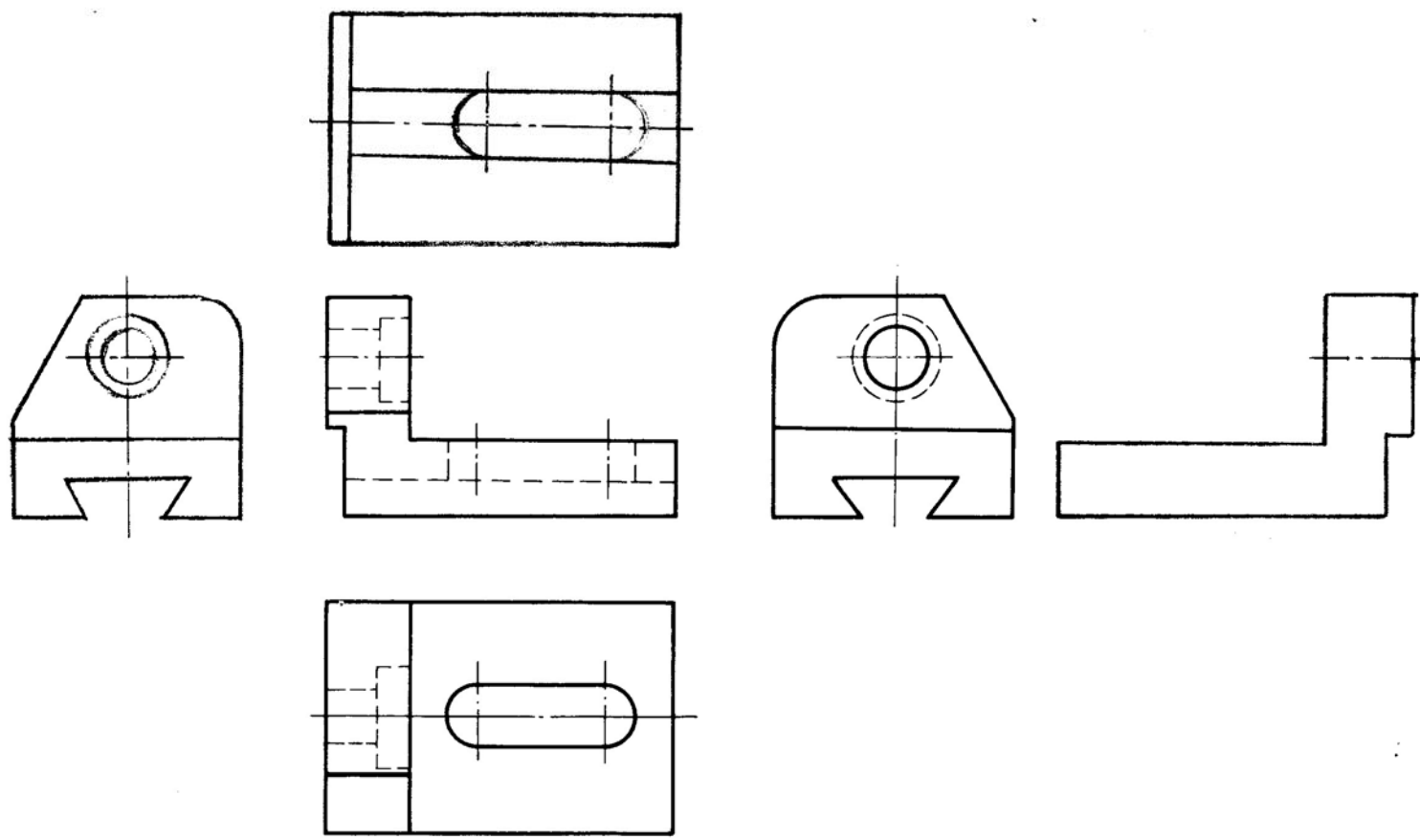


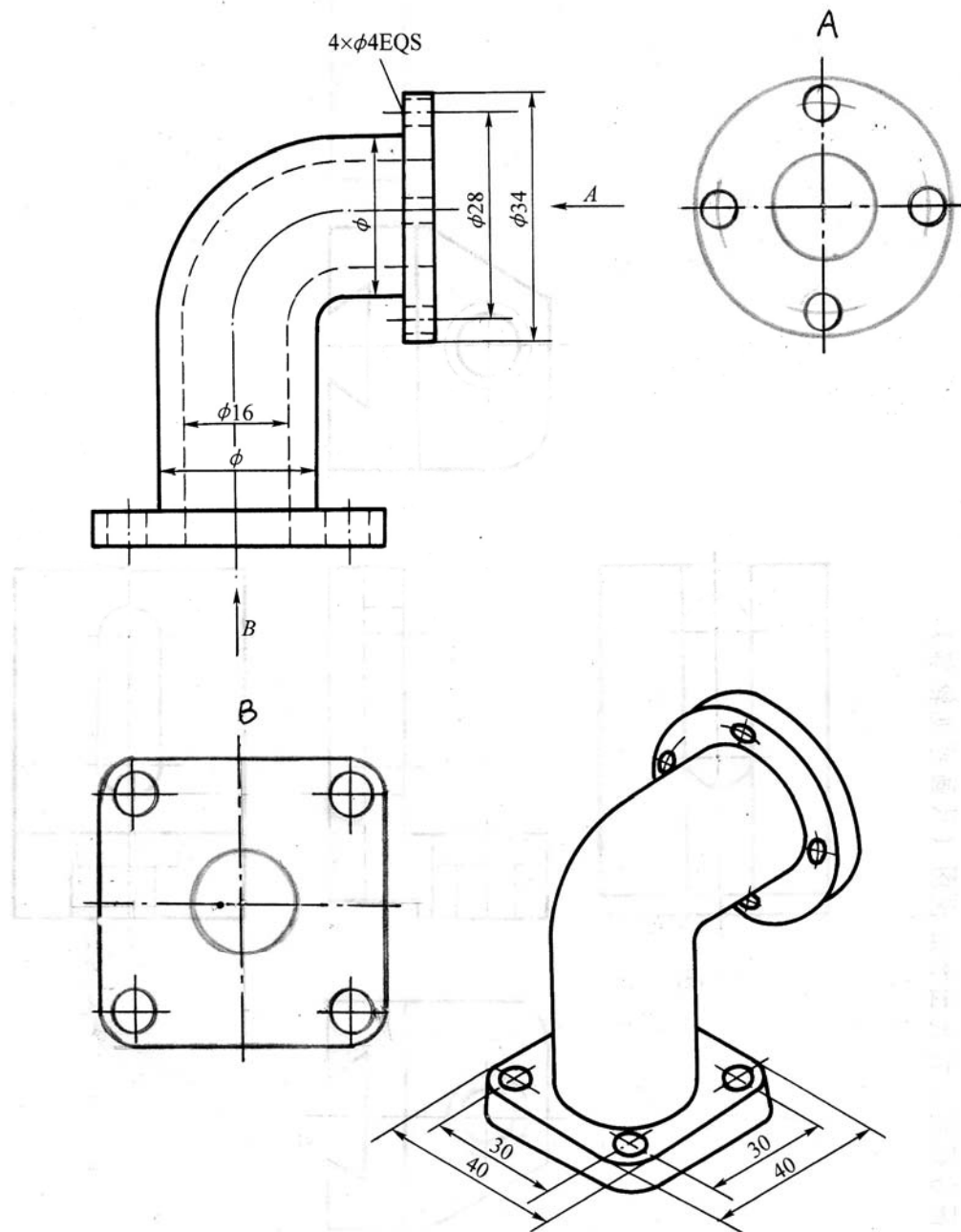
8-9 (2)

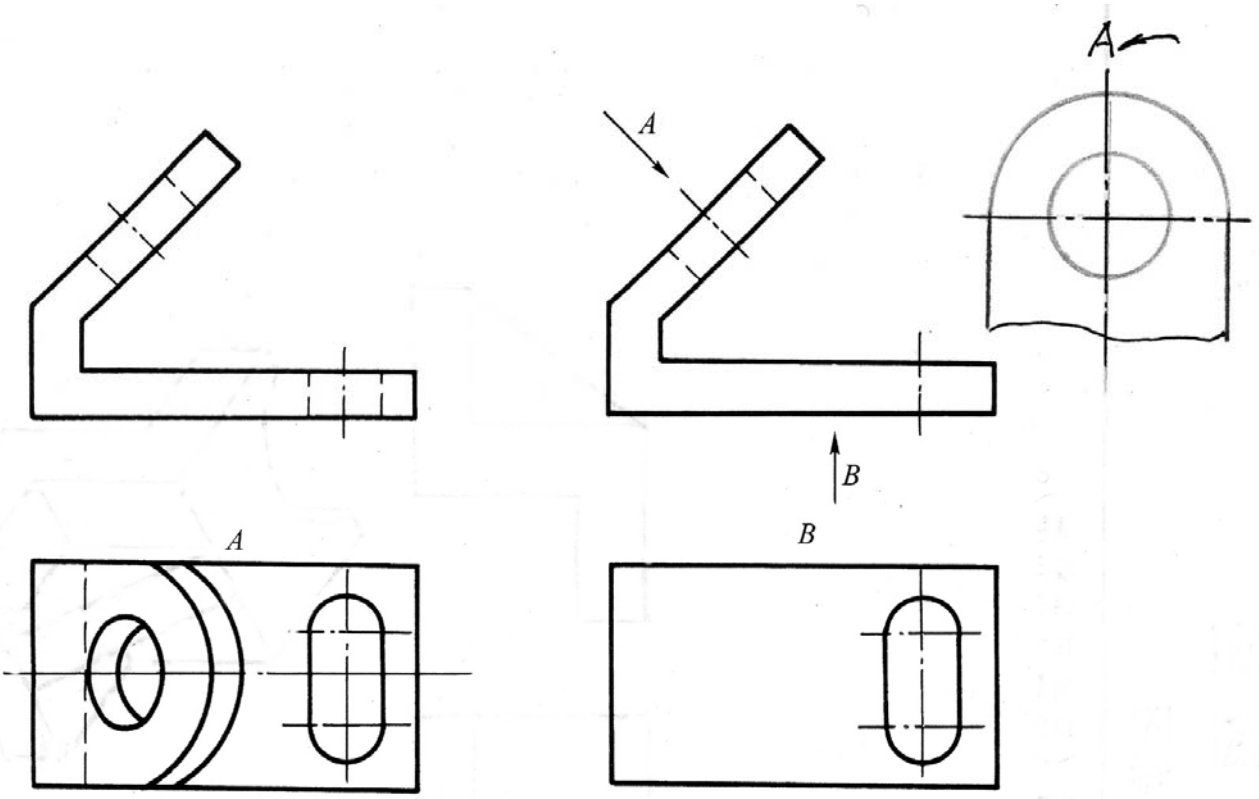


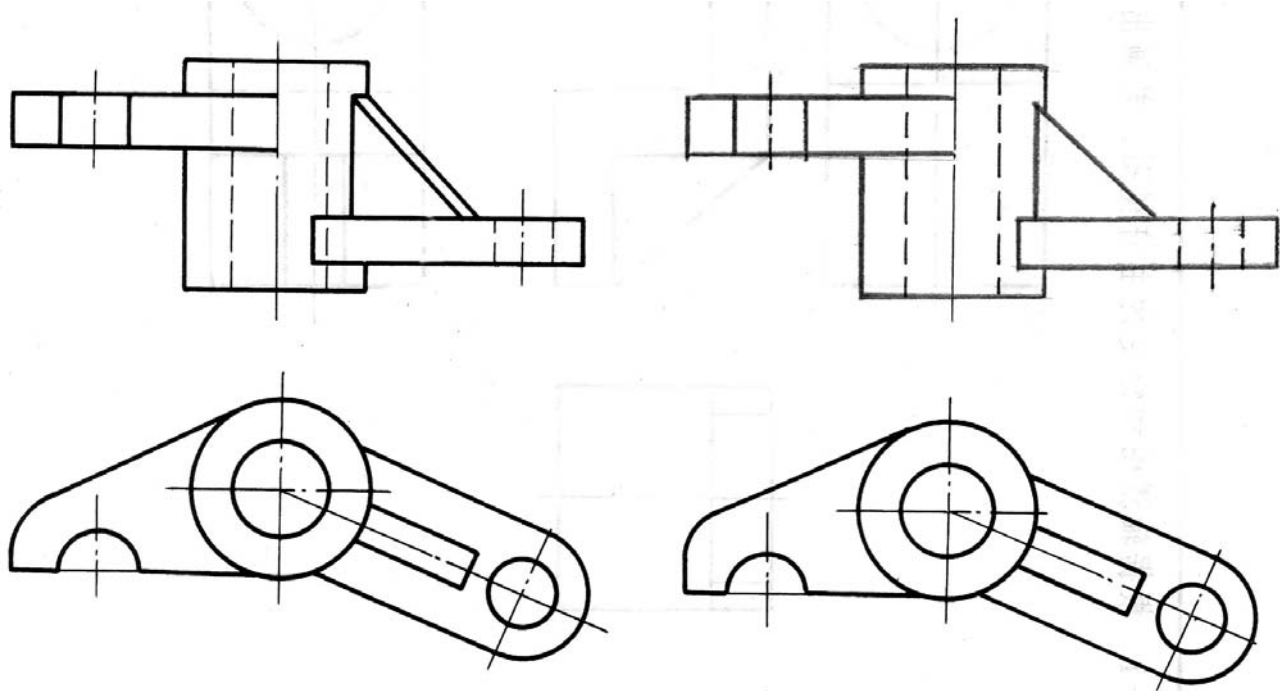
8-9 (3)



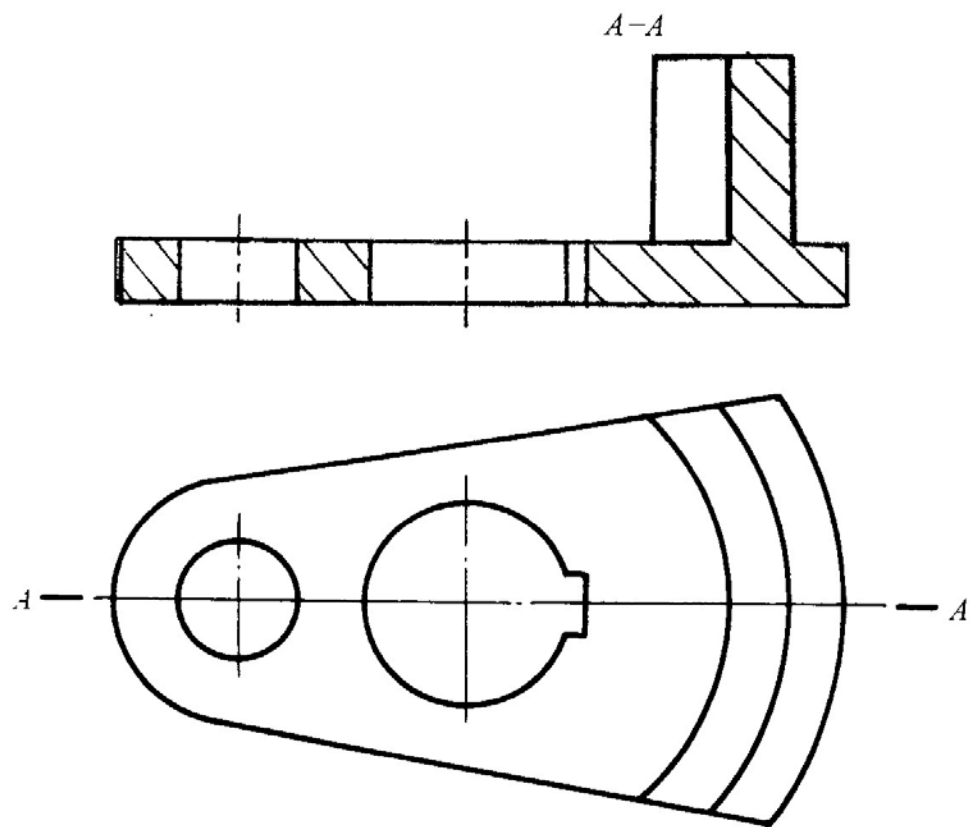




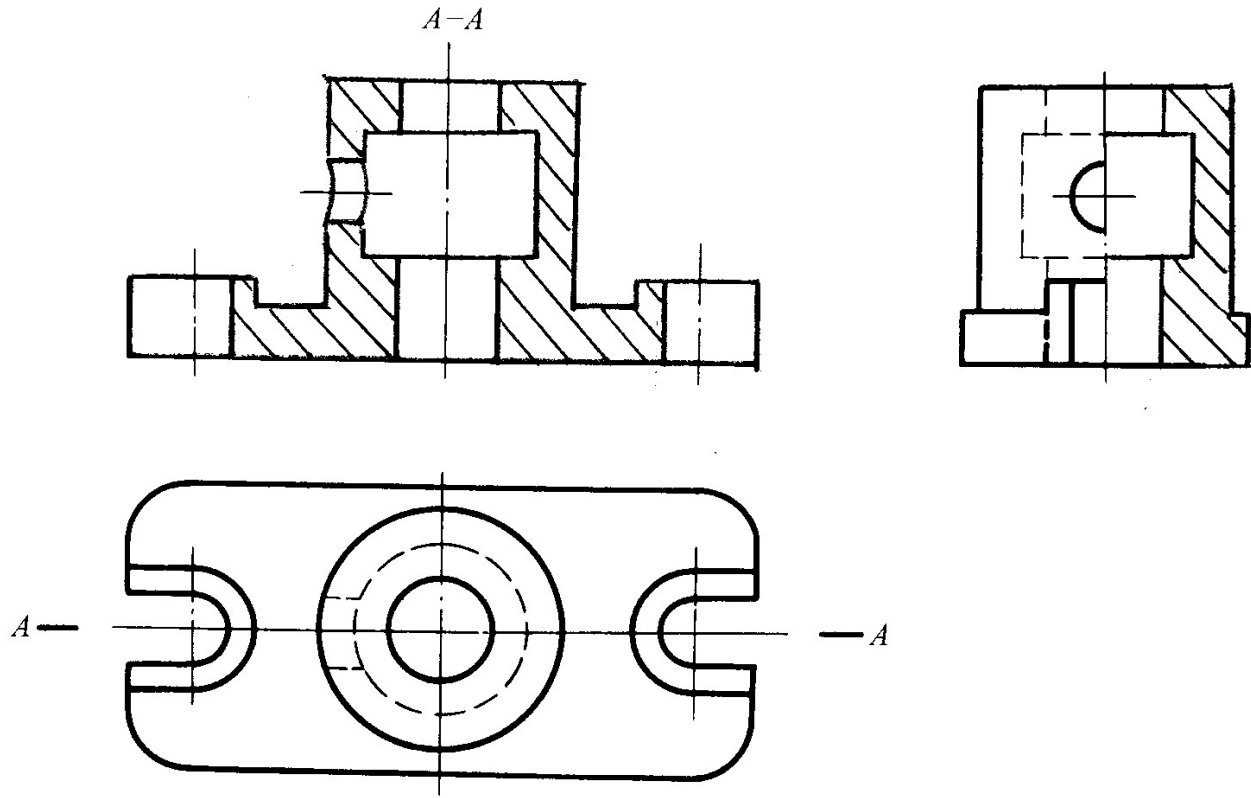


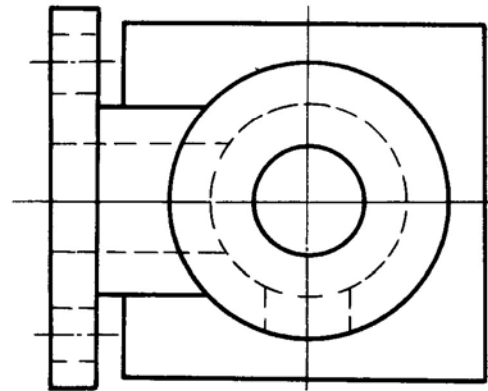
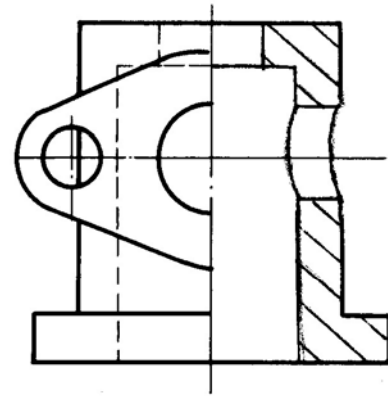
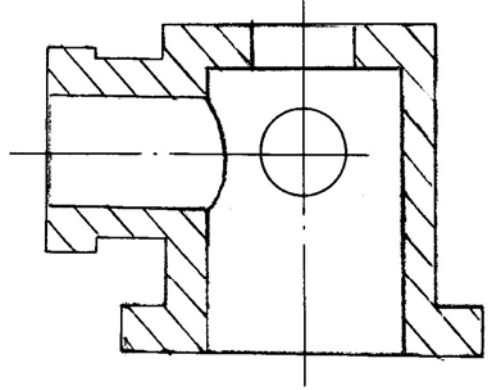


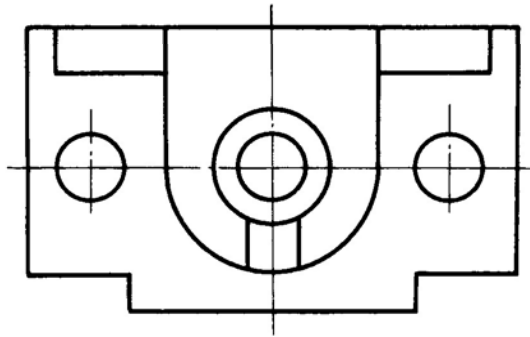
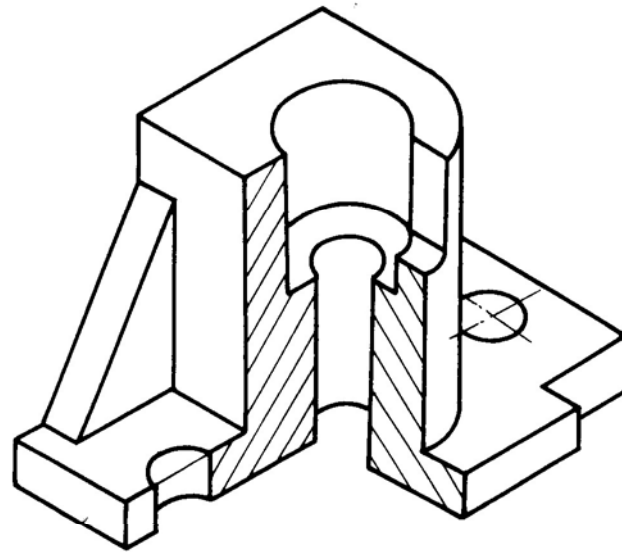
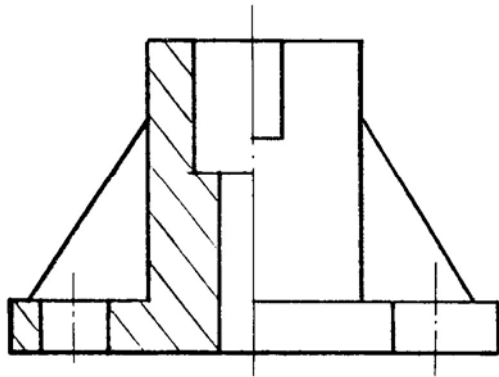
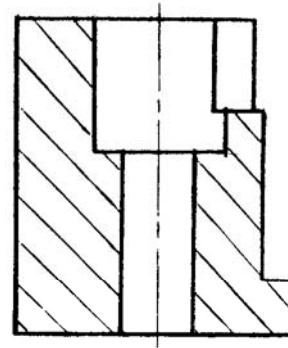
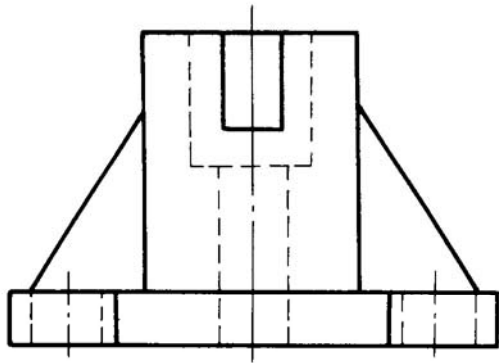
9-5

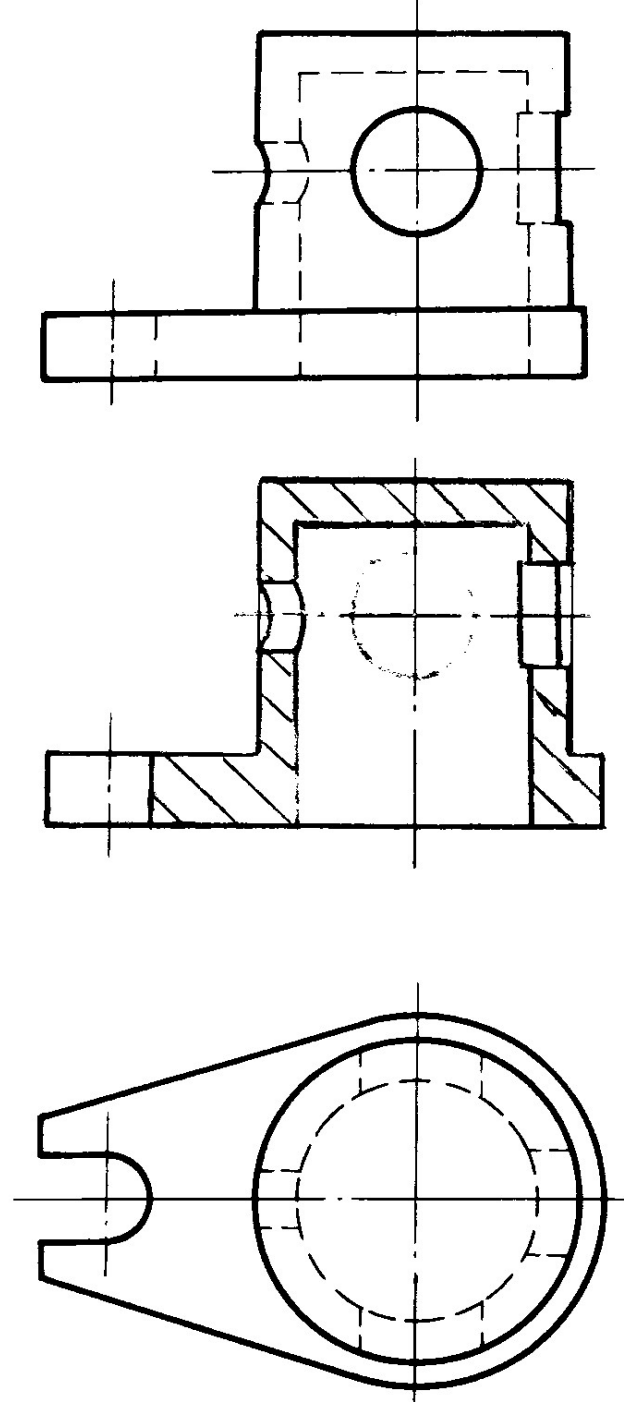


9-8

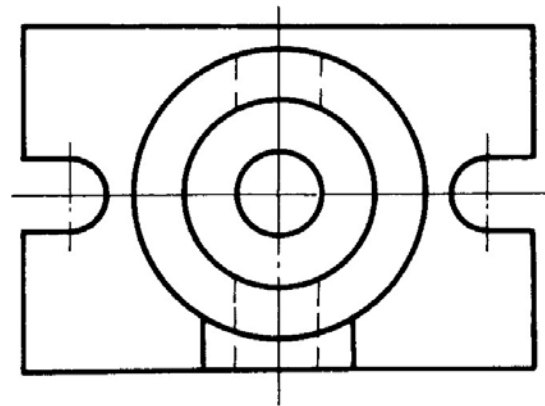
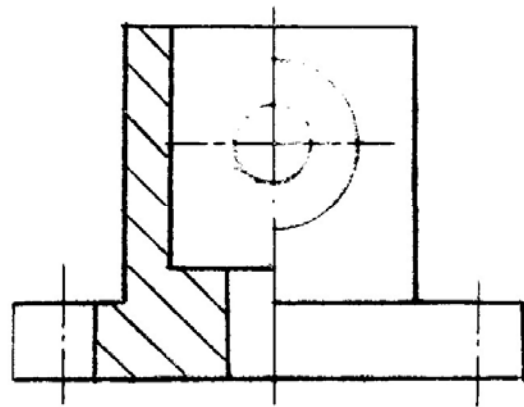
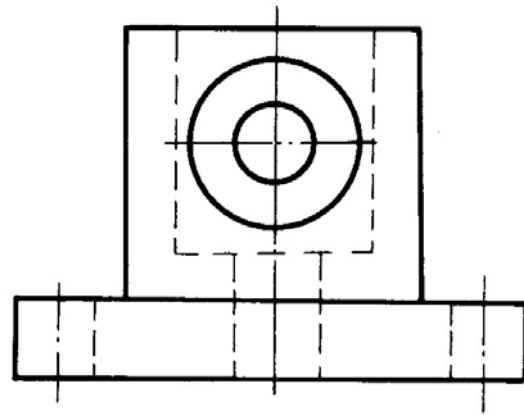




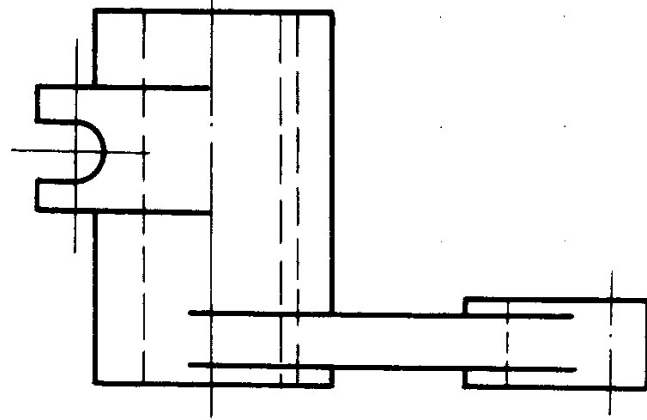




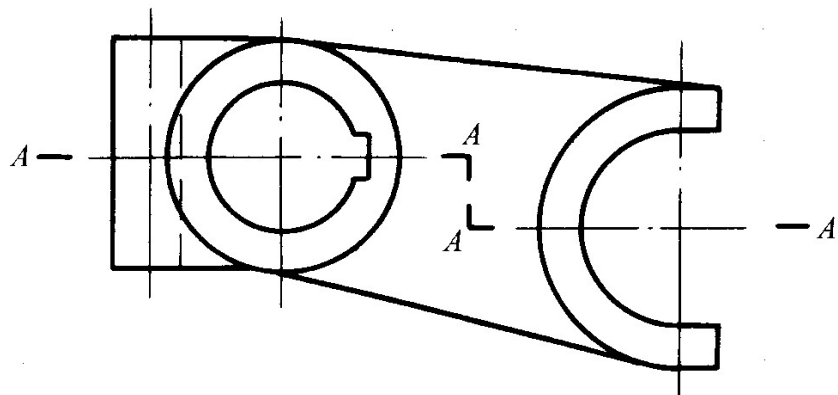
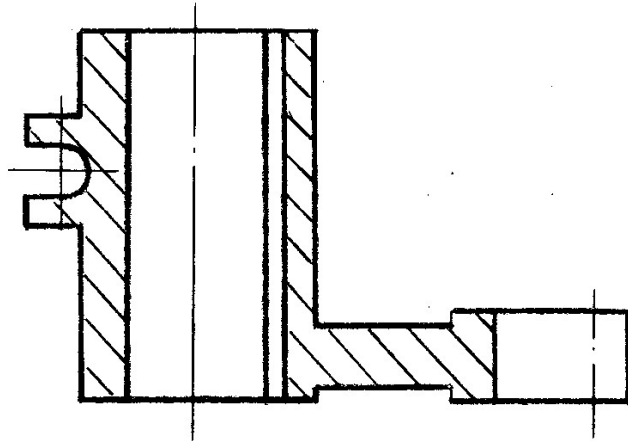
9-12(1)



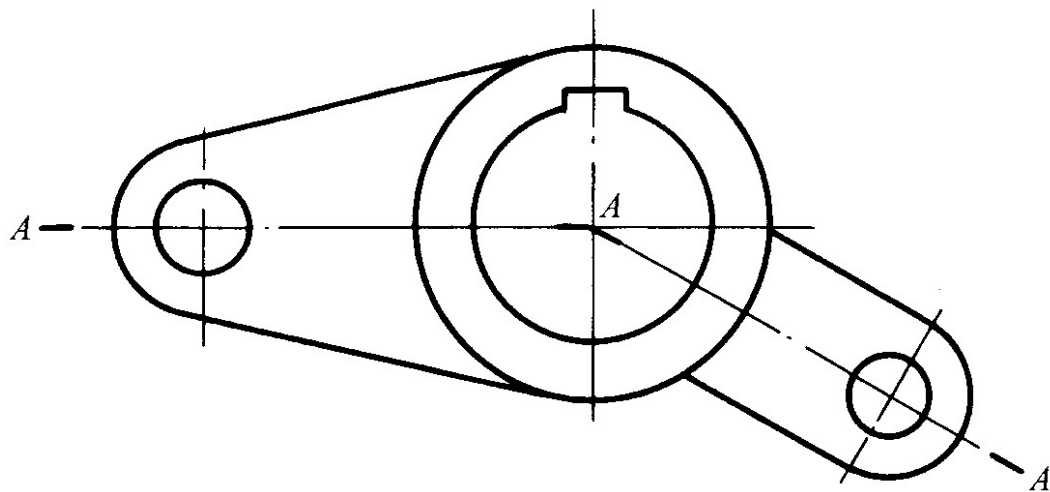
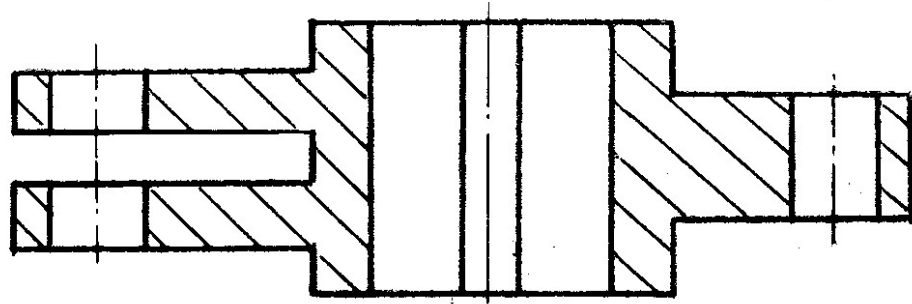
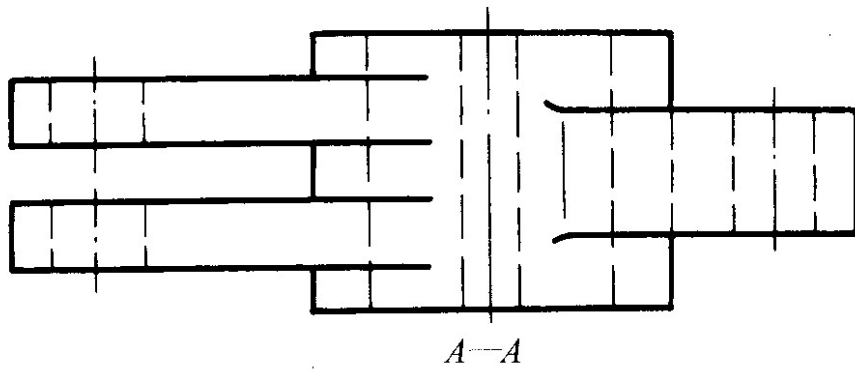
9-13 (1)



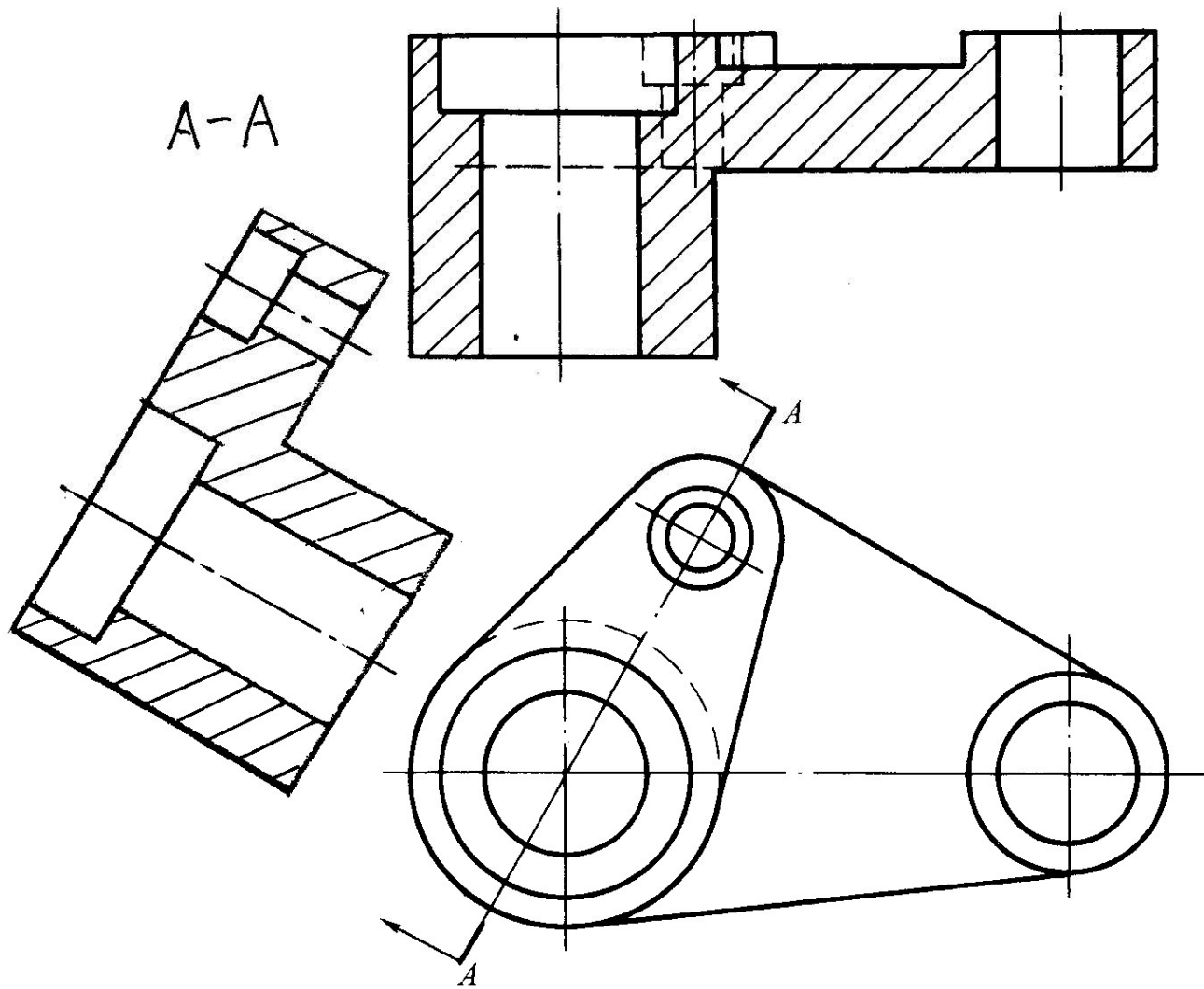
A—A

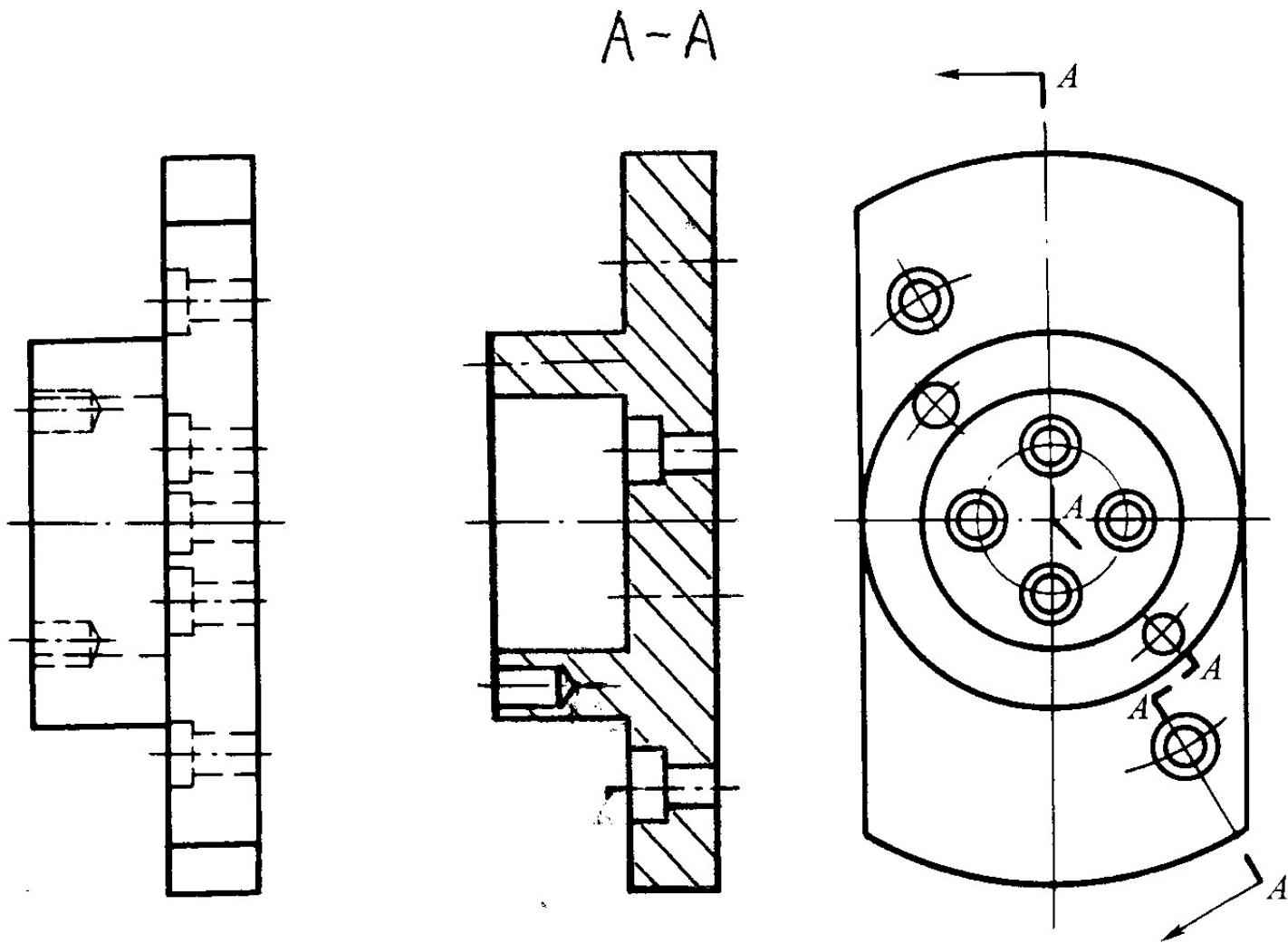


9-16 (1)

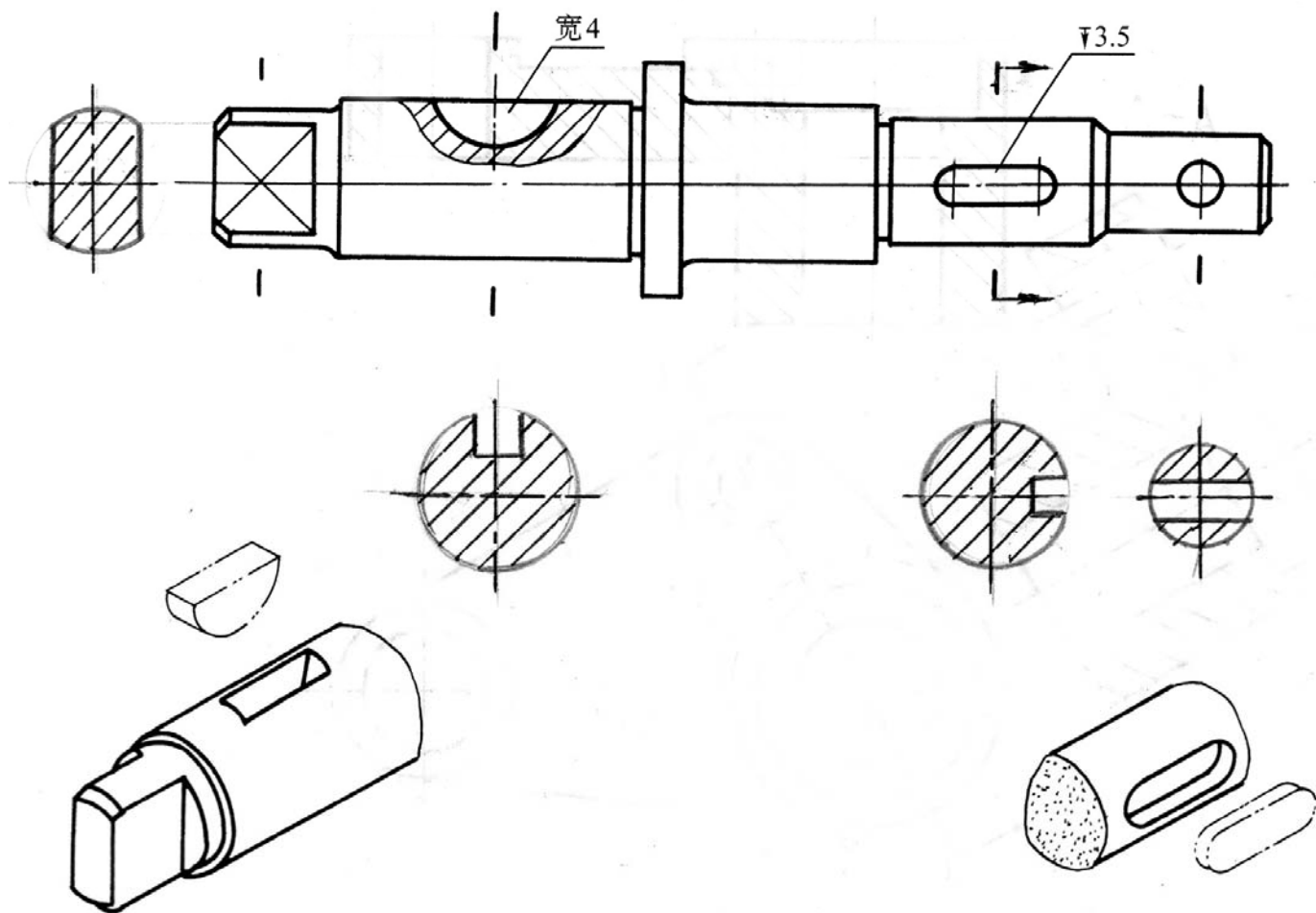


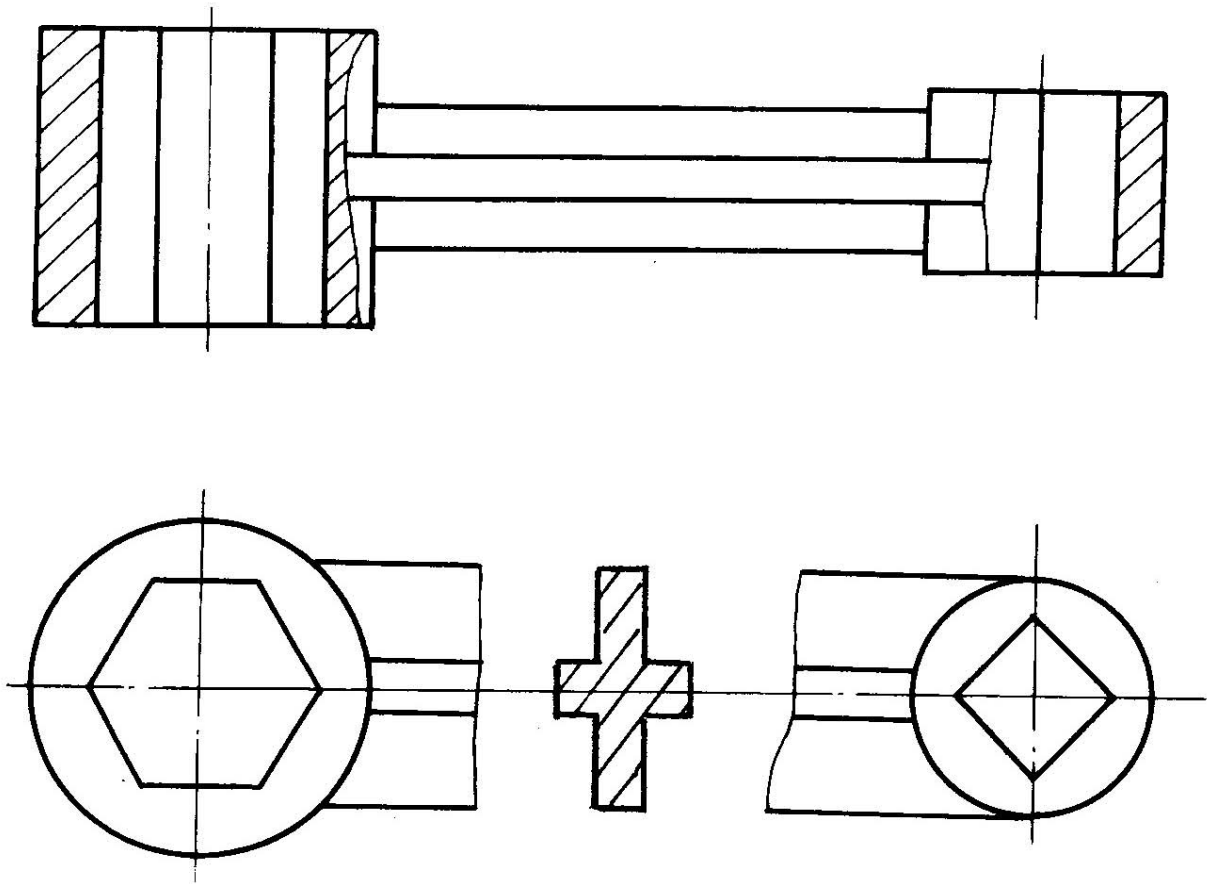
9-17 (1)

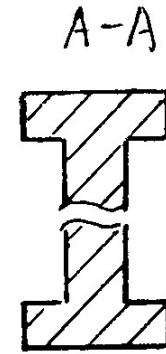
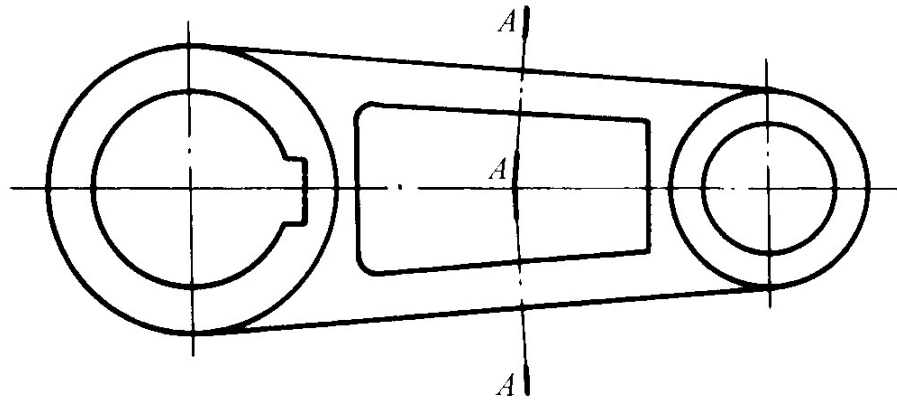
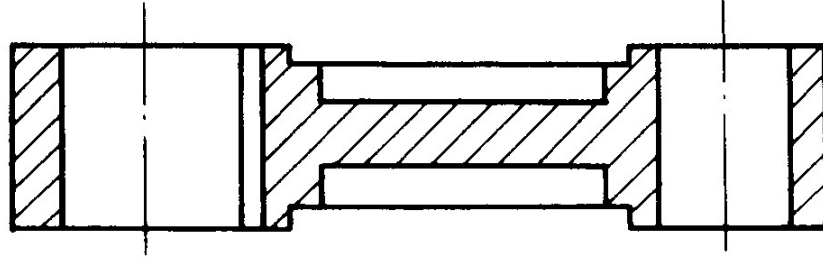


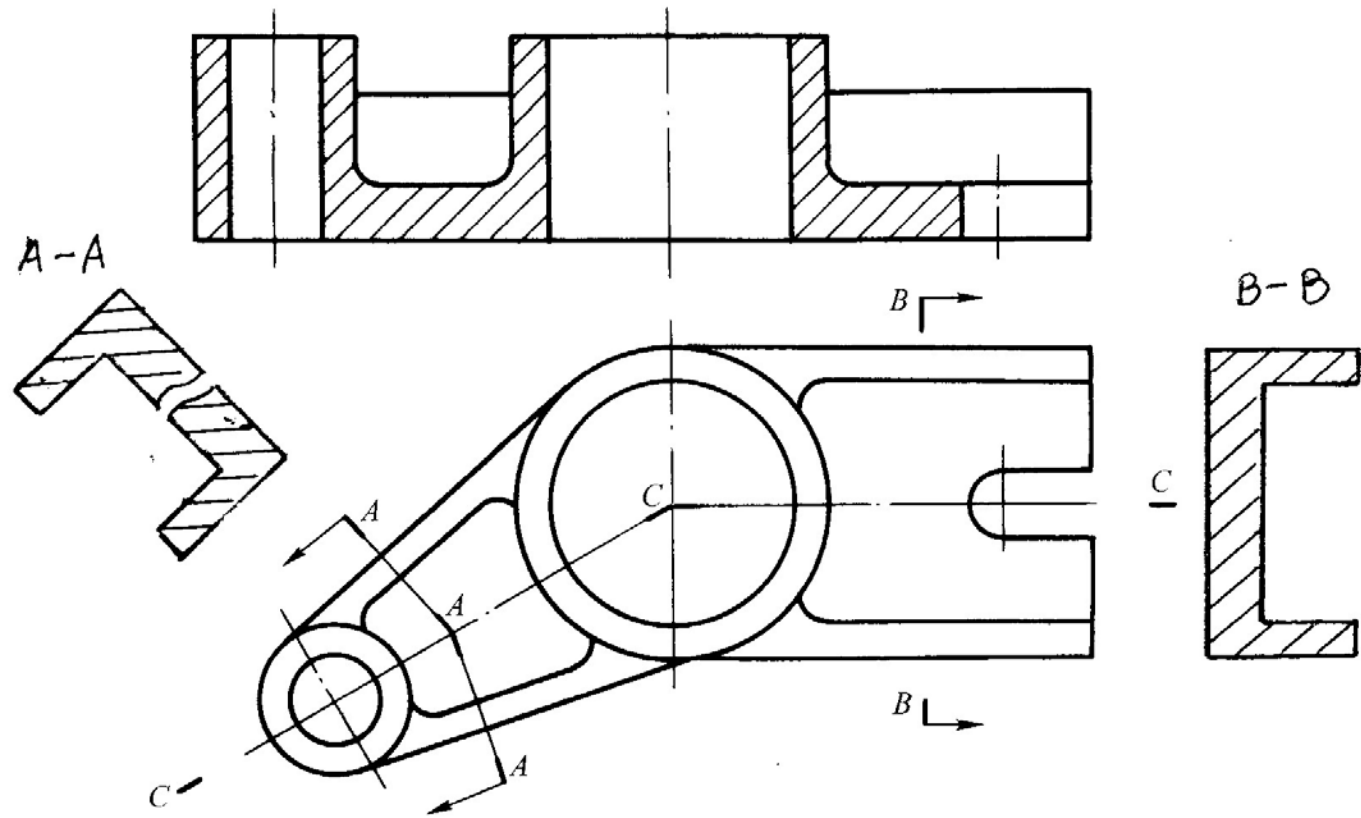


9-19 (1)

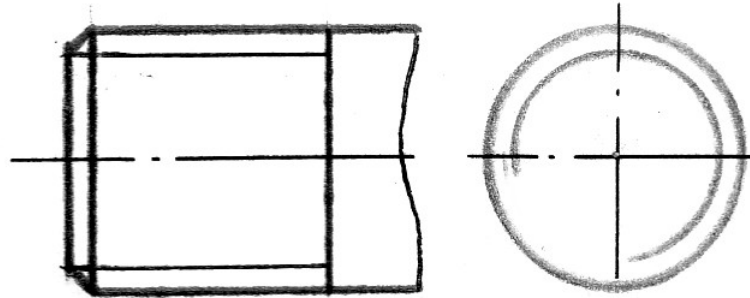
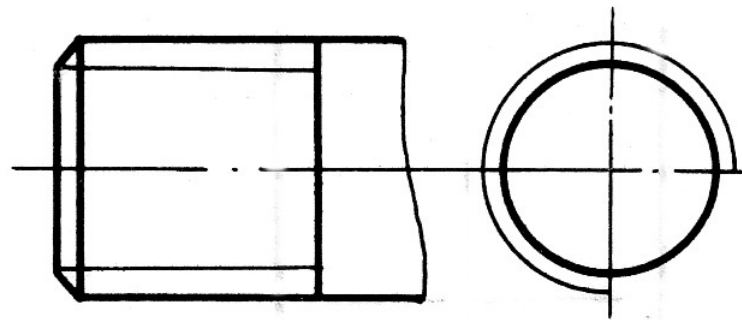




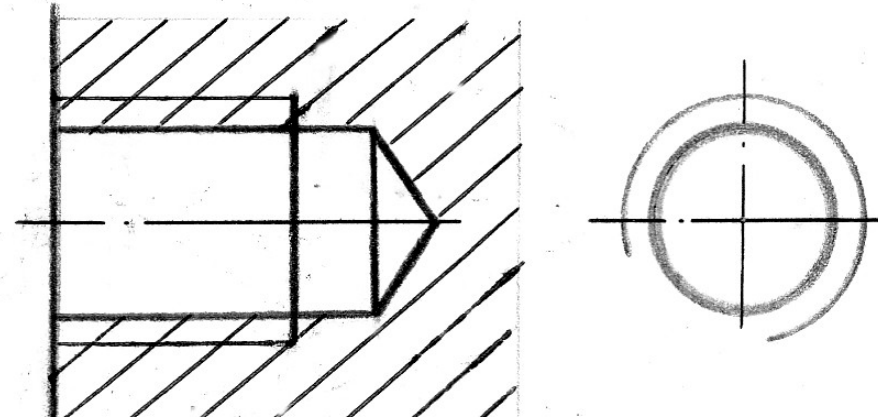
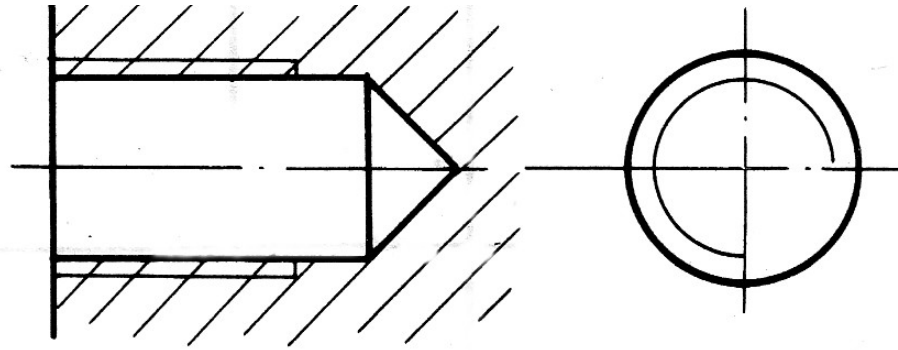




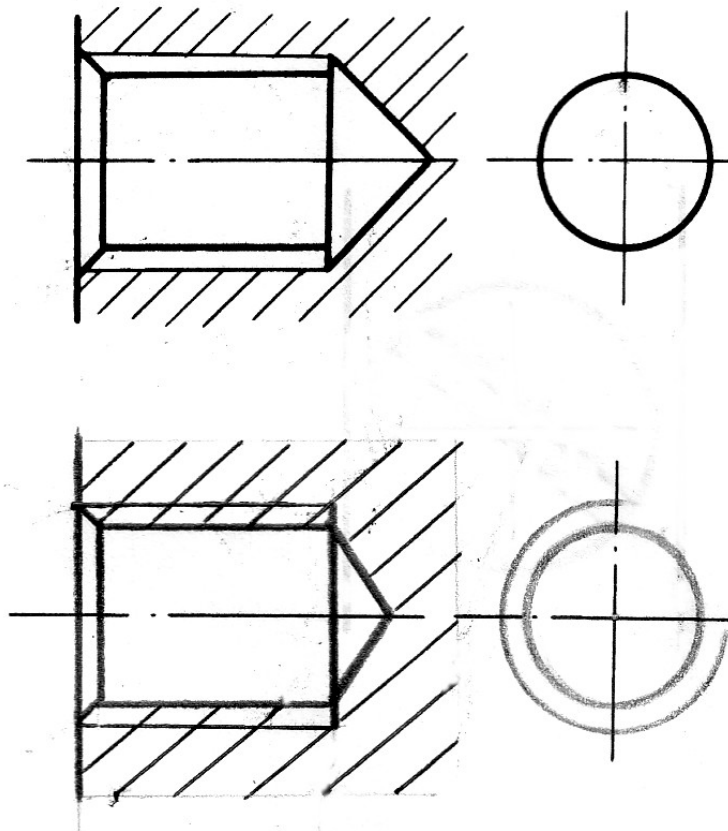
9-24



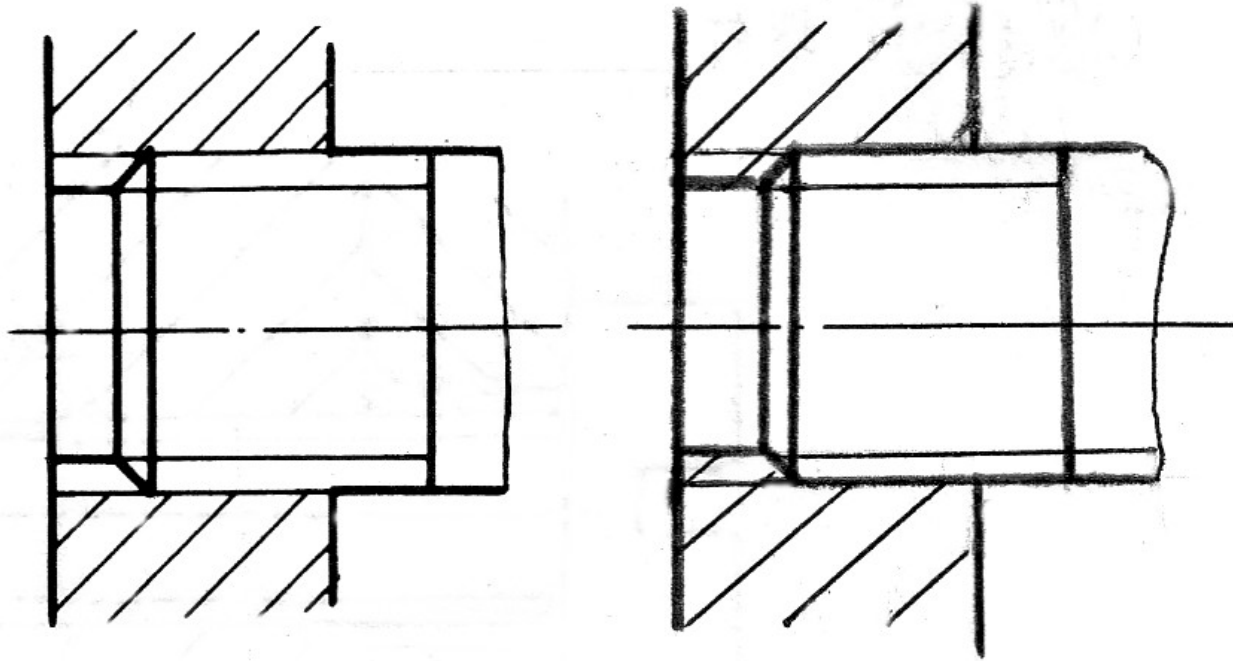
10-1 (1)



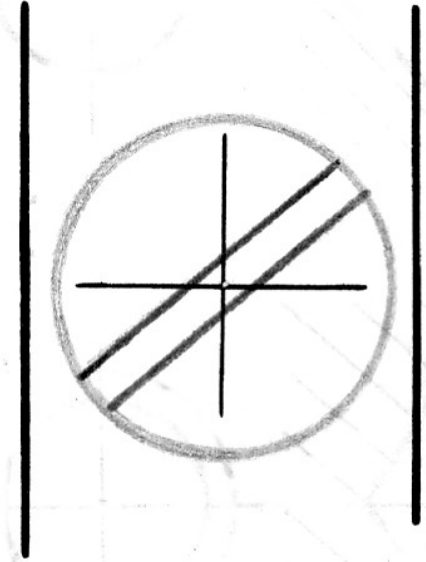
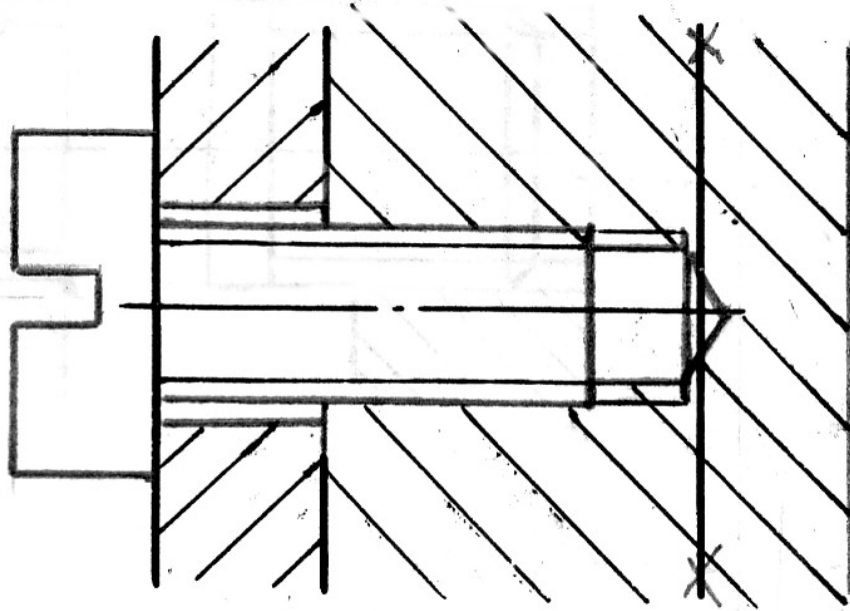
10-1 (2)



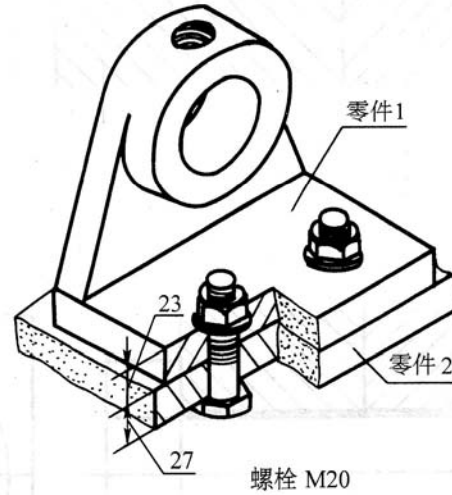
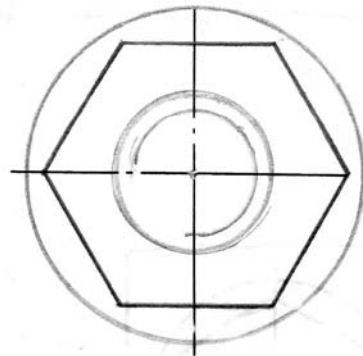
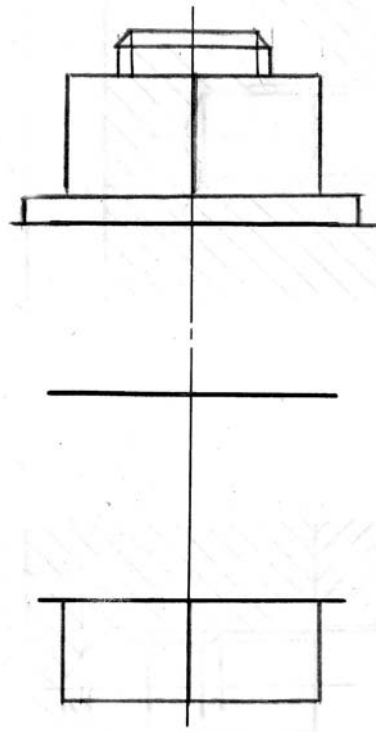
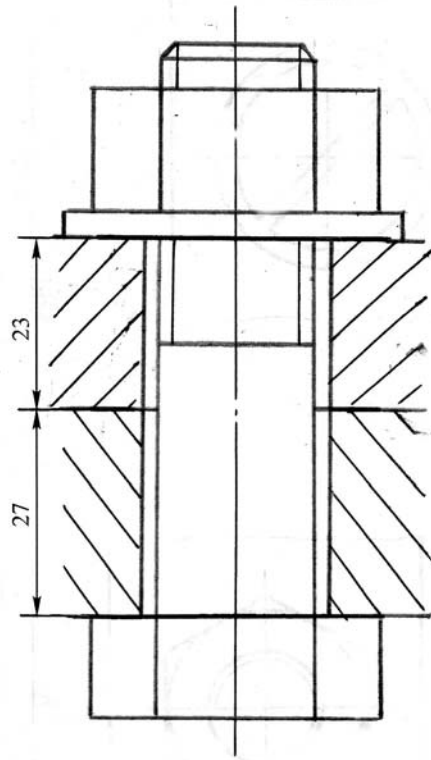
10-1 (3)

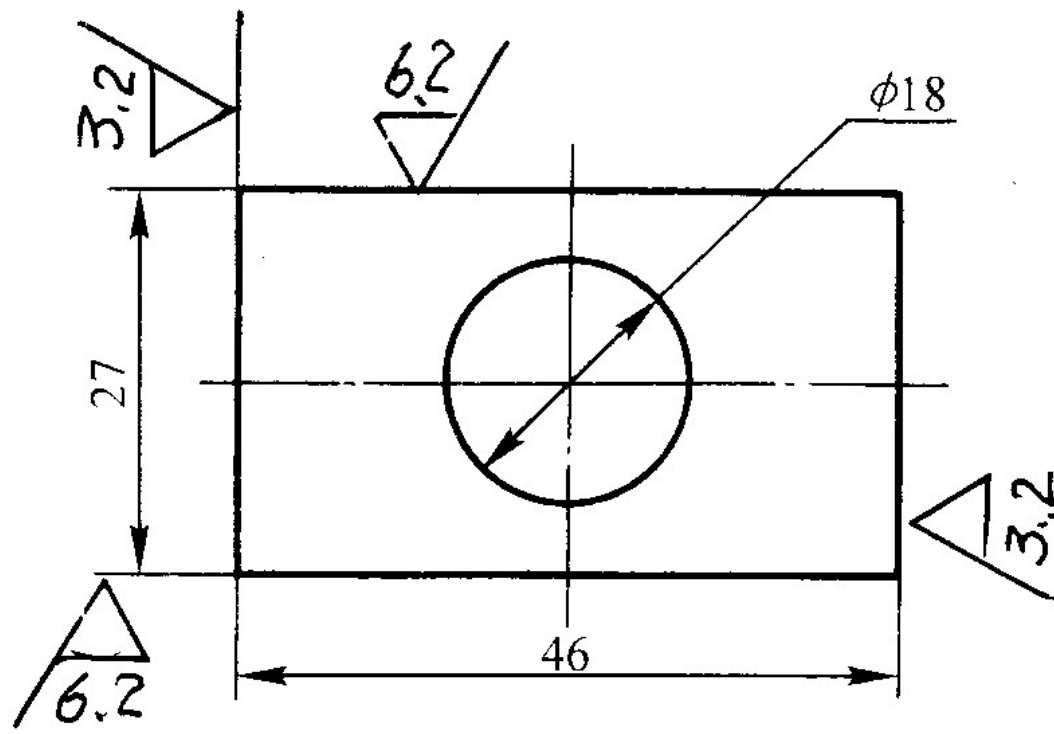


10-1 (4)

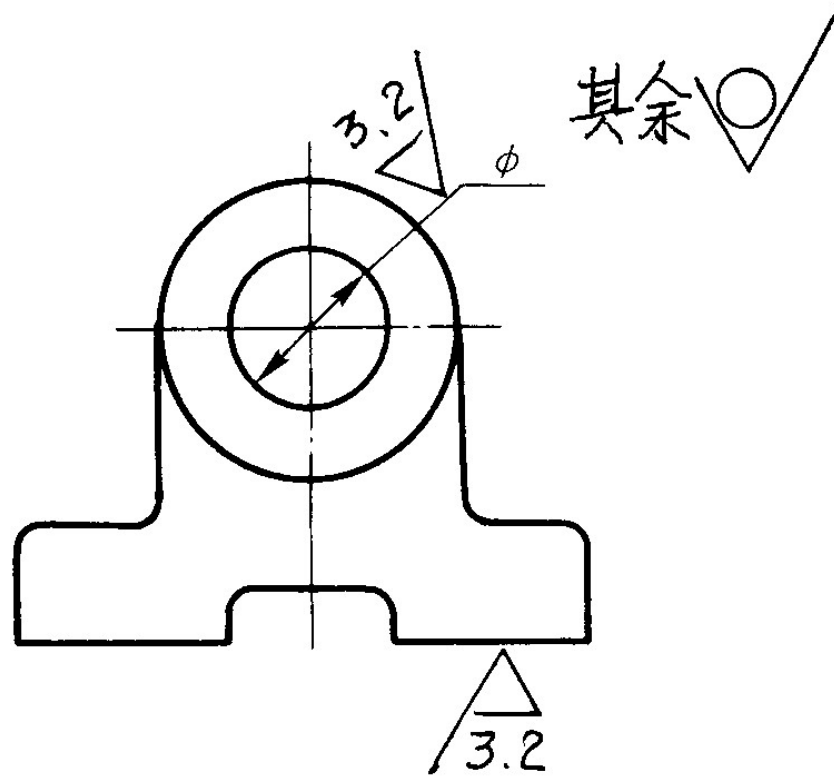


11-6

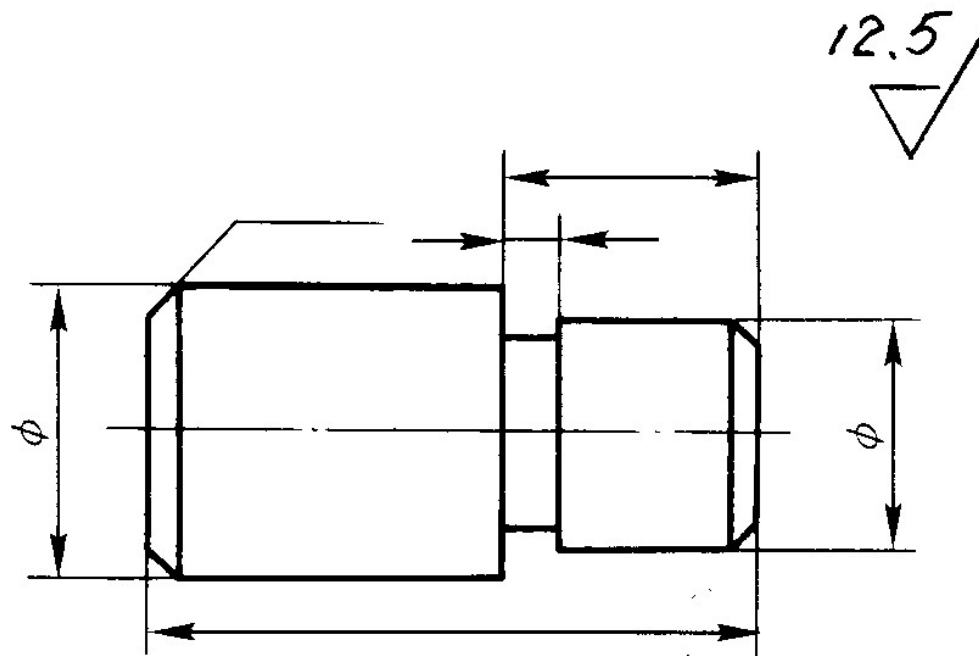




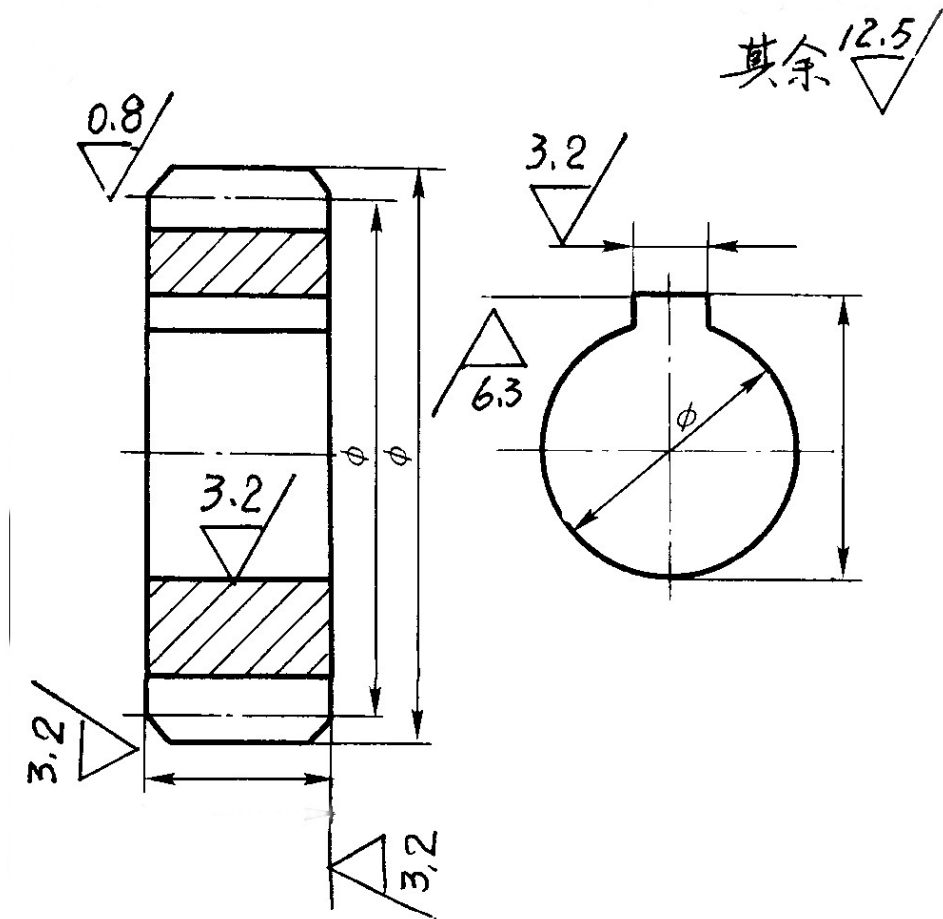
11-1(1)



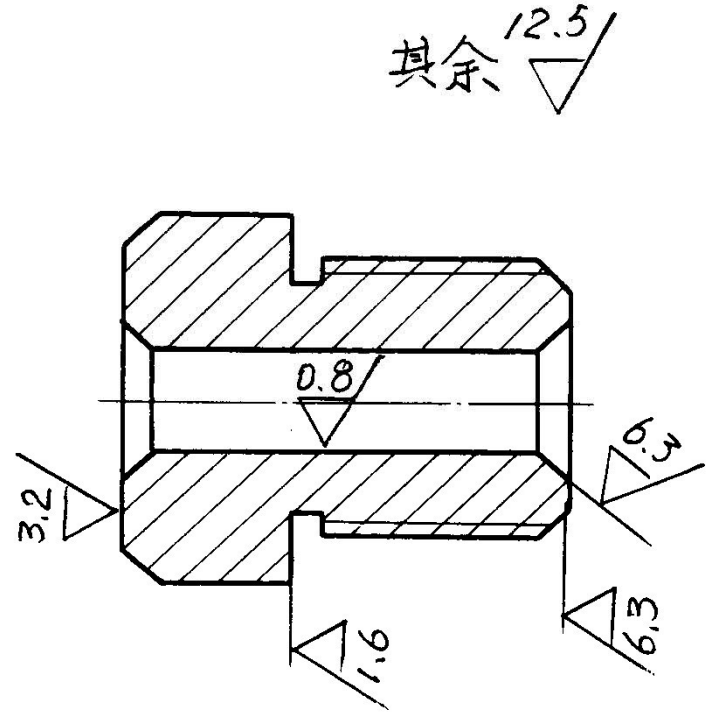
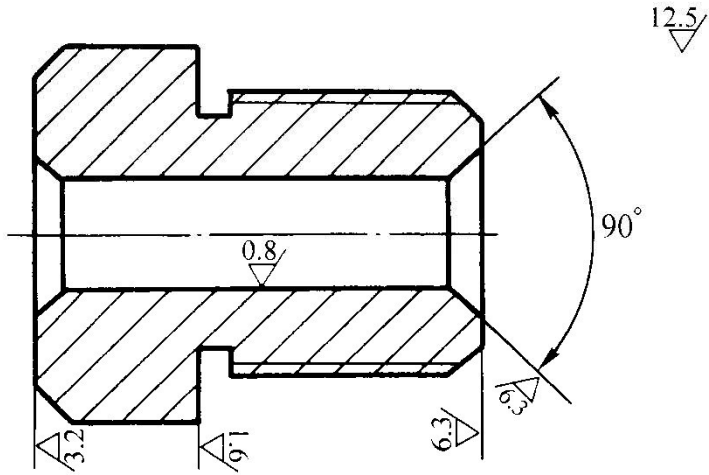
11-1(2)



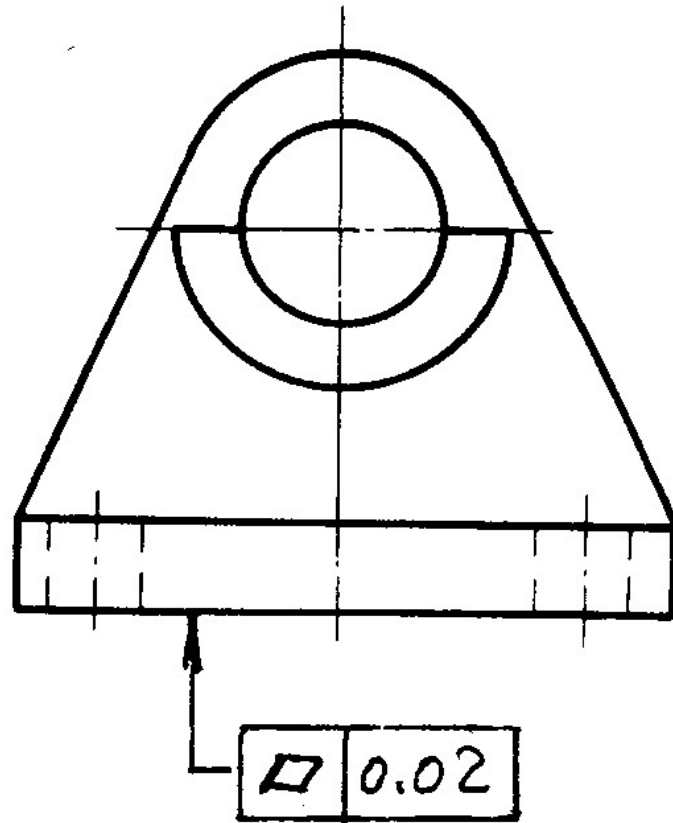
11-1(3)



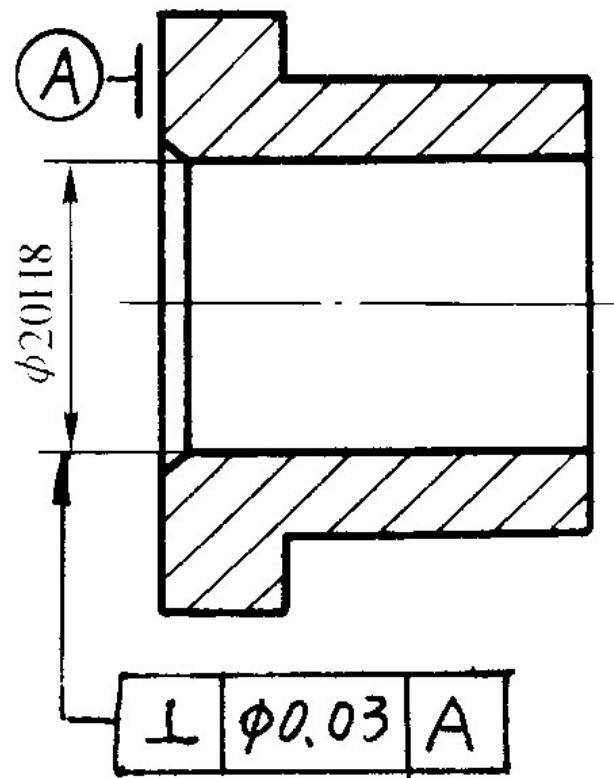
11-1(4)



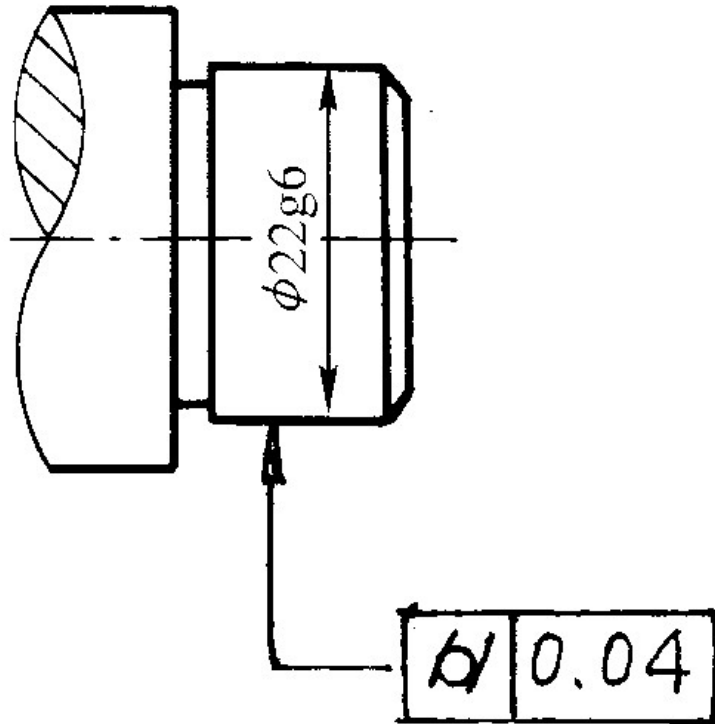
11-2(1)



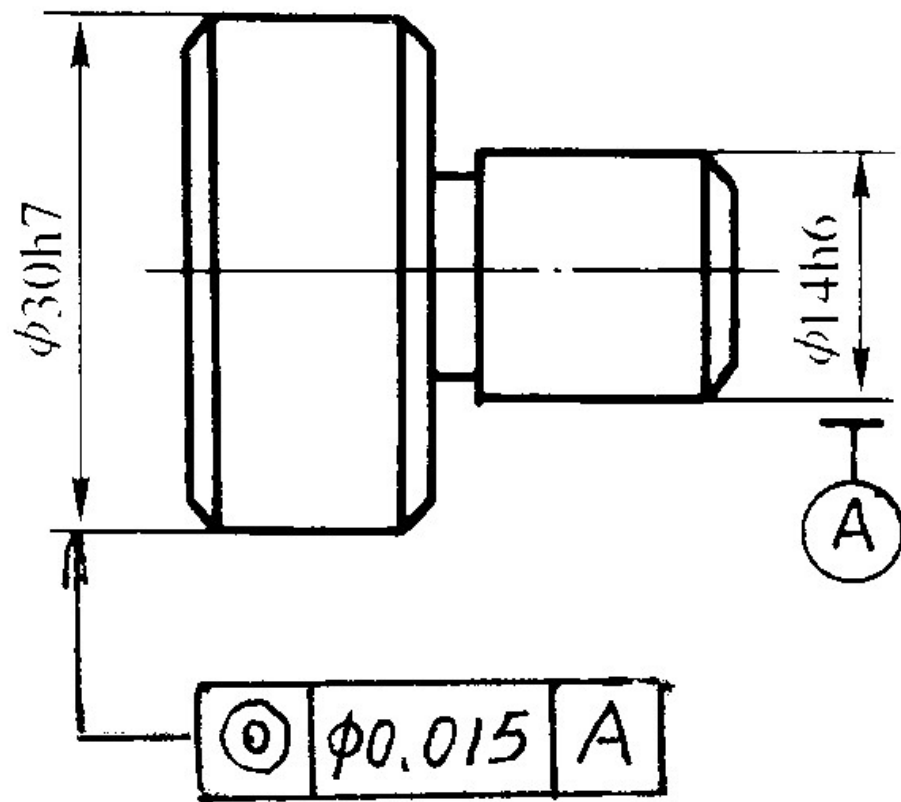
11-6(1)



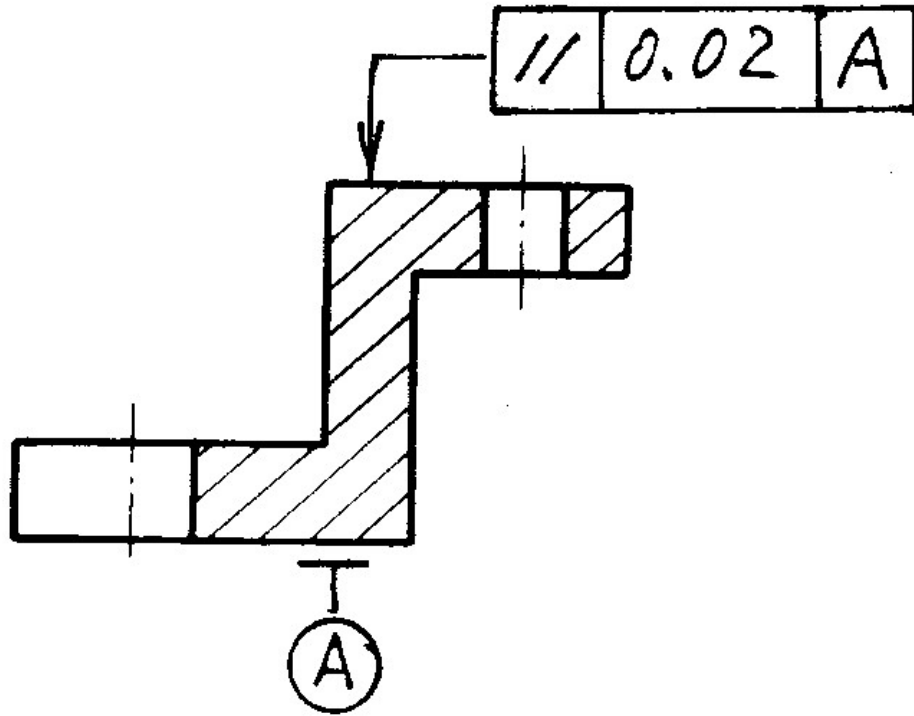
11-6(2)



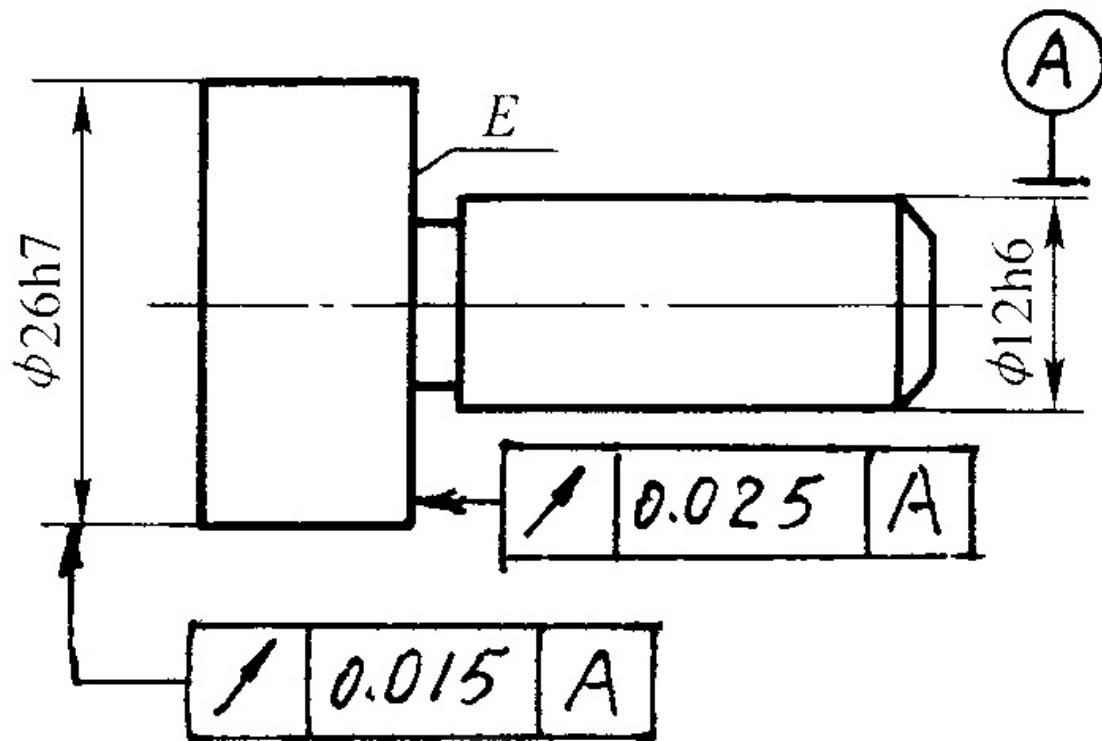
11-6(3)



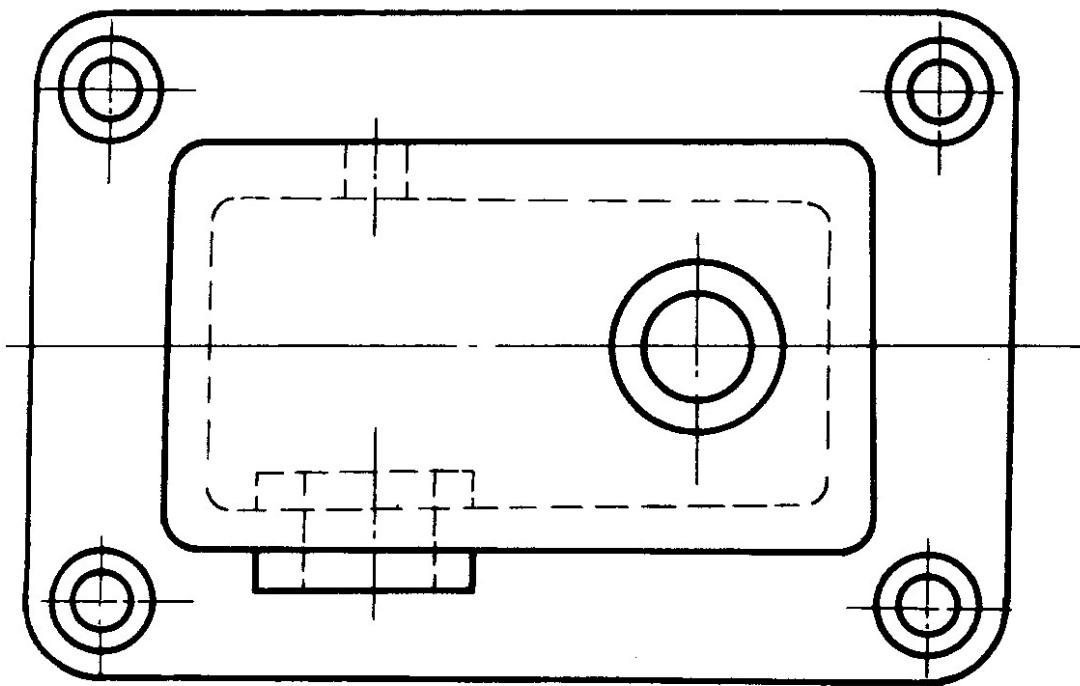
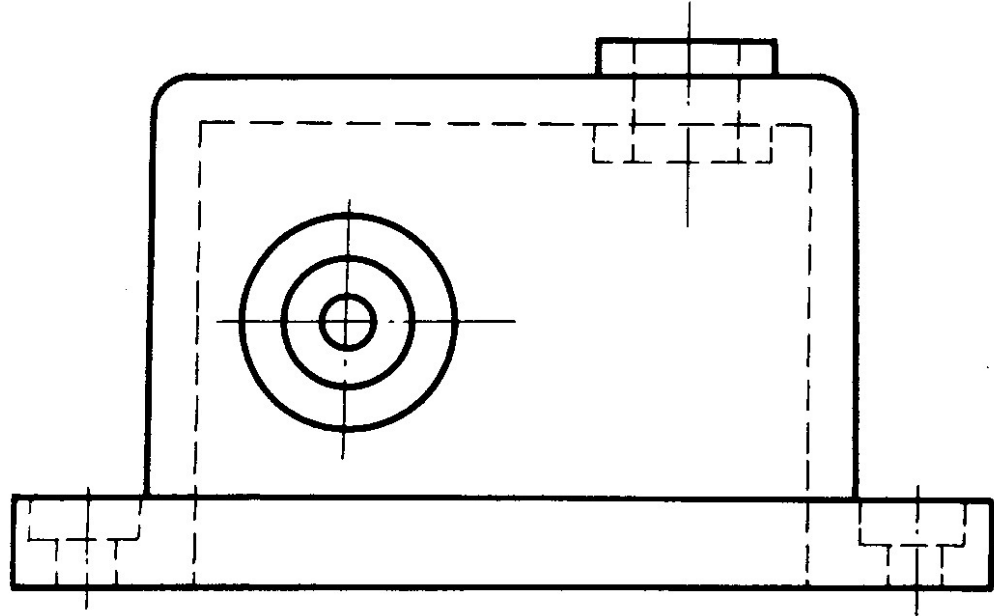
11-6(4)



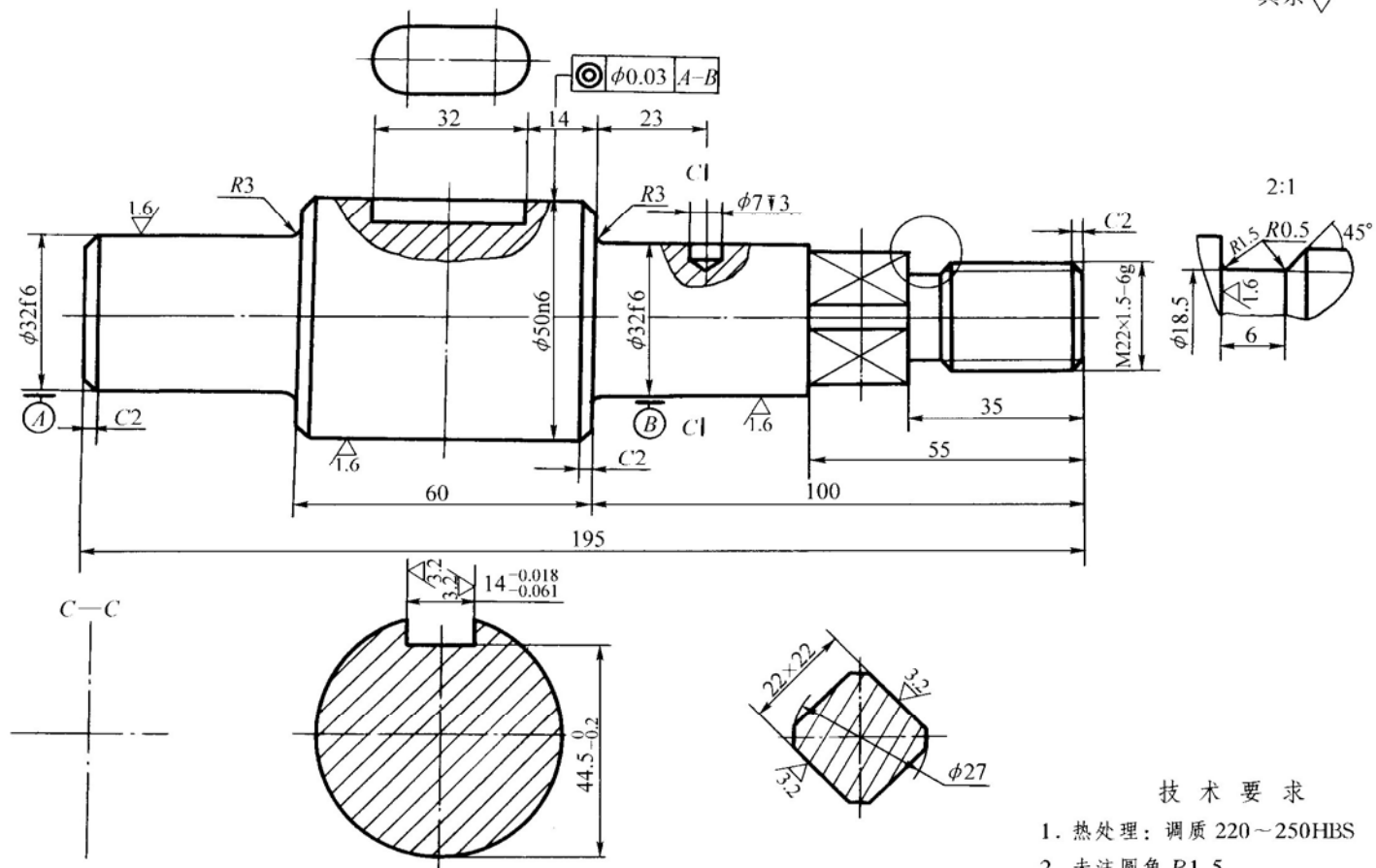
11-6(5)



11-6(6)



其余 6.3

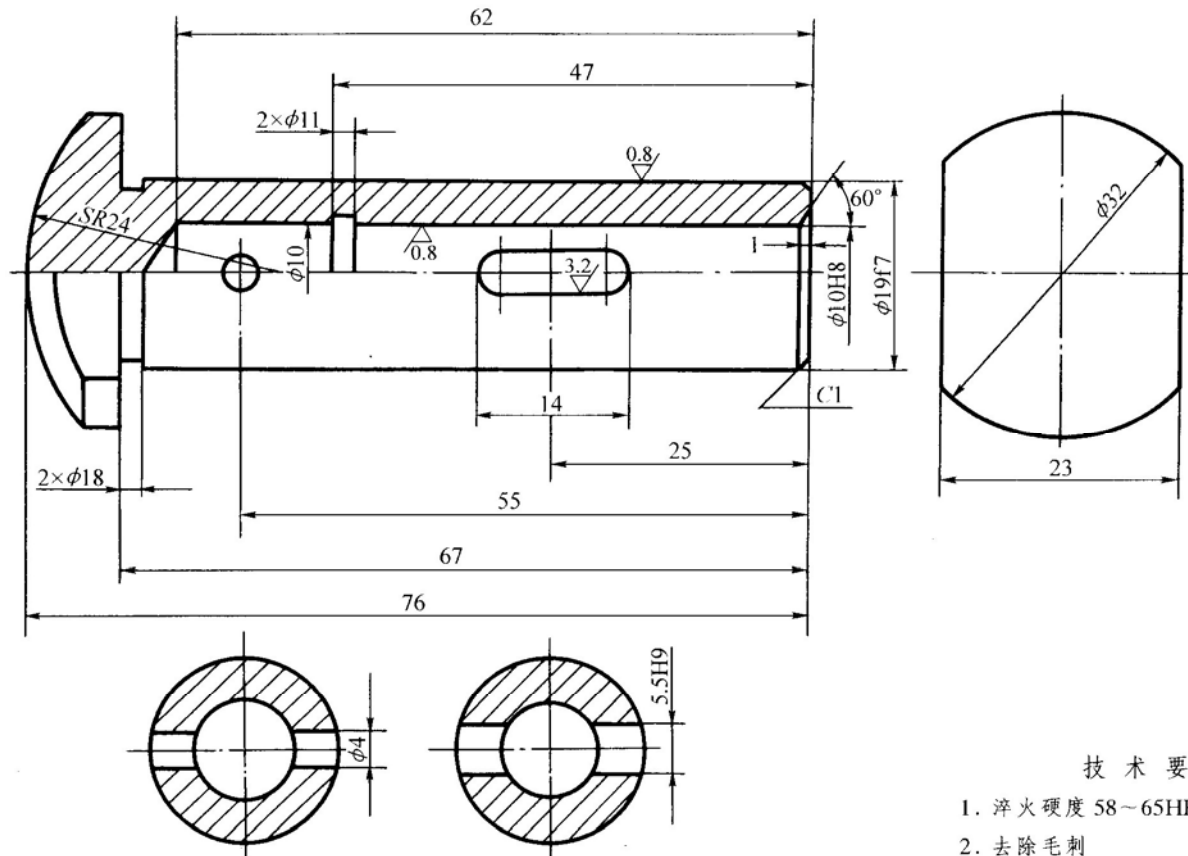


技术要求

1. 热处理：调质 220~250HBS
2. 未注圆角 R1.5
3. GB/T 1804 - m
4. GB/T 1184 - H

输出轴		材料	45	比例
		数量		图号
制图		(校名)		
审核				
		(班号)		

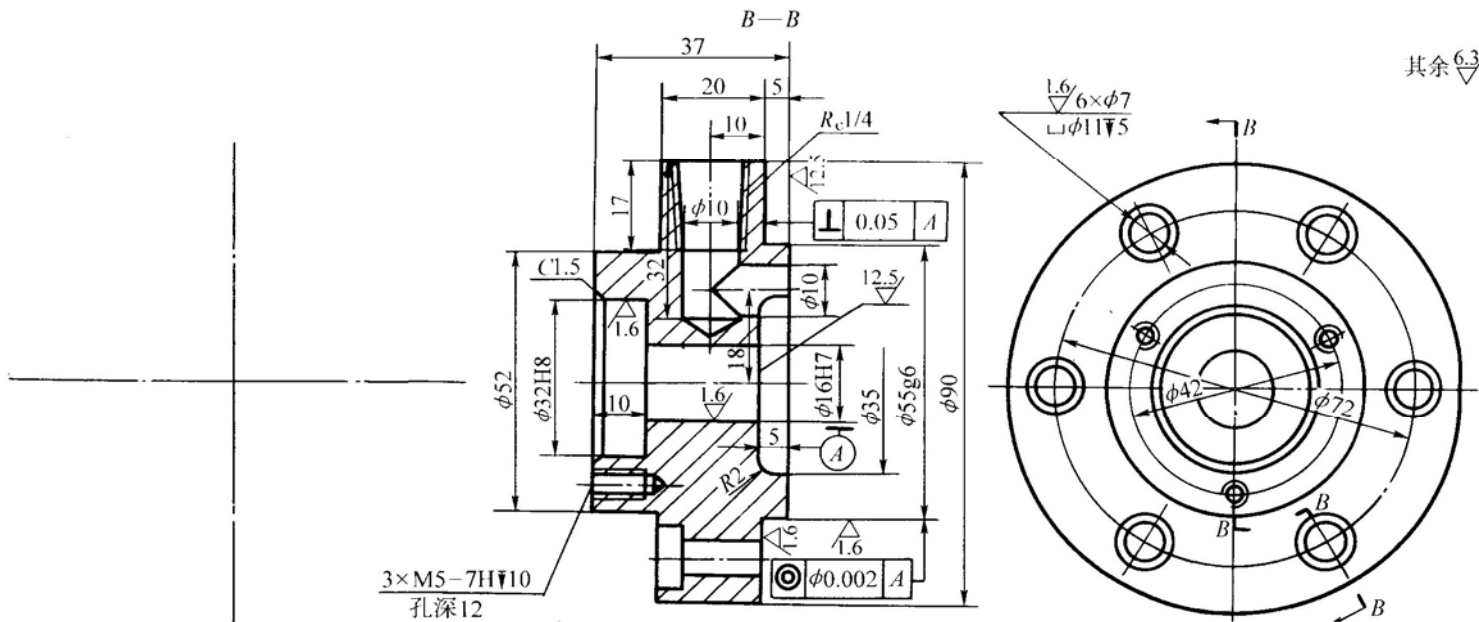
其余 $\sqrt[6.3]{}$



技术要求

1. 淬火硬度 58~65HRC
2. 去除毛刺
3. GB/T 1804 - m
4. GB/T 1184 - K

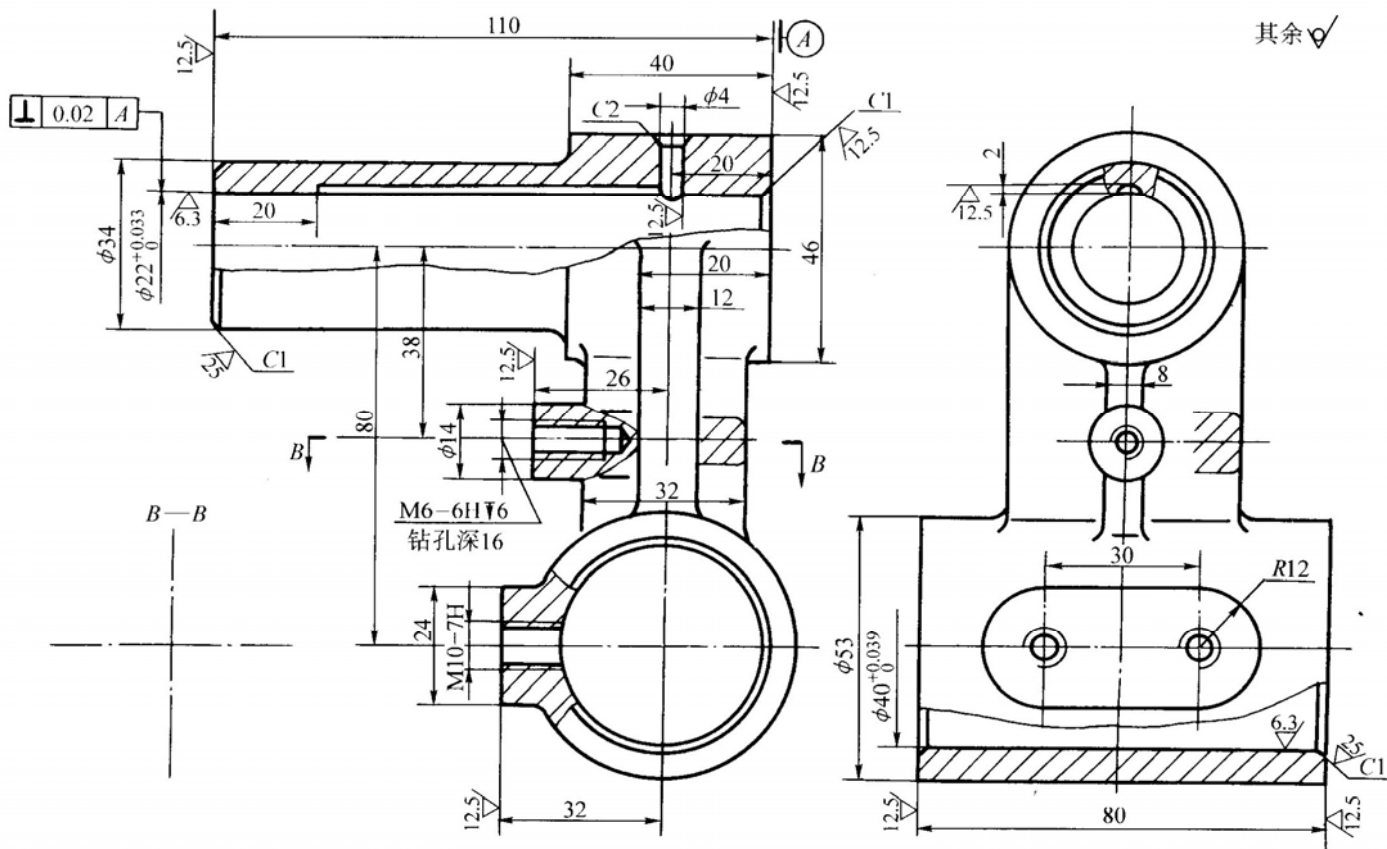
顶 杆		材料	GCr15	比例	
		数量		图号	
制图		(校名)			
审核		(班号)			



技术要求

1. 铸件要求表面平滑，不许有砂眼、裂纹等缺陷
2. 未注铸造圆角 R3
3. 未注倒角 C1
4. GB/T 1804 - m
5. GB/T 1184 - K

液压缸端盖	材料	HT150	比例	
	数量		图号	
制图		(校名)		
审核		(班号)		



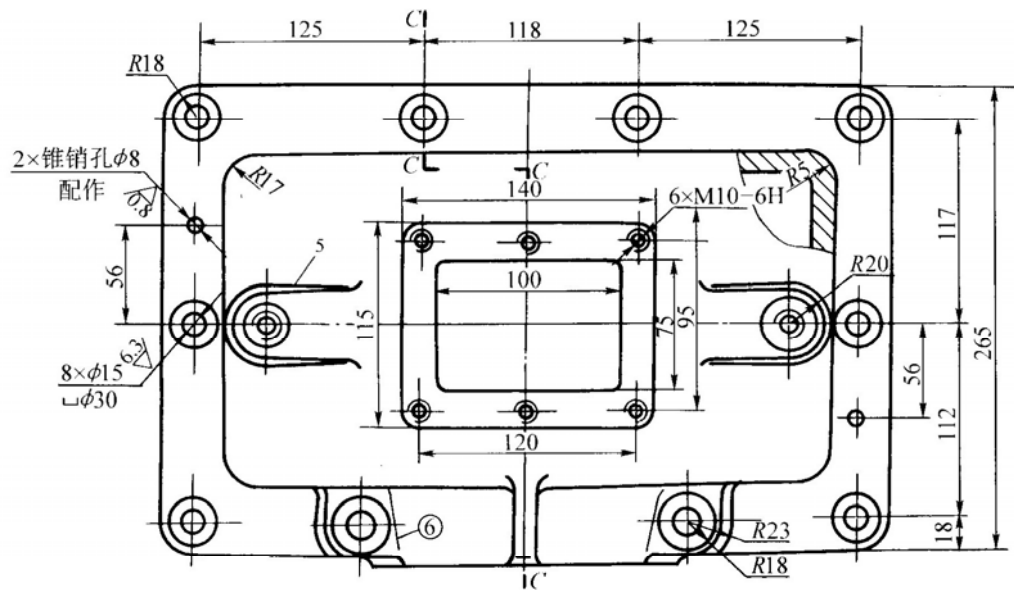
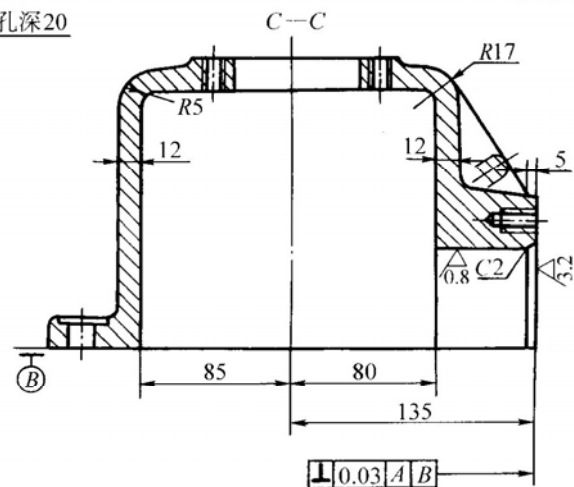
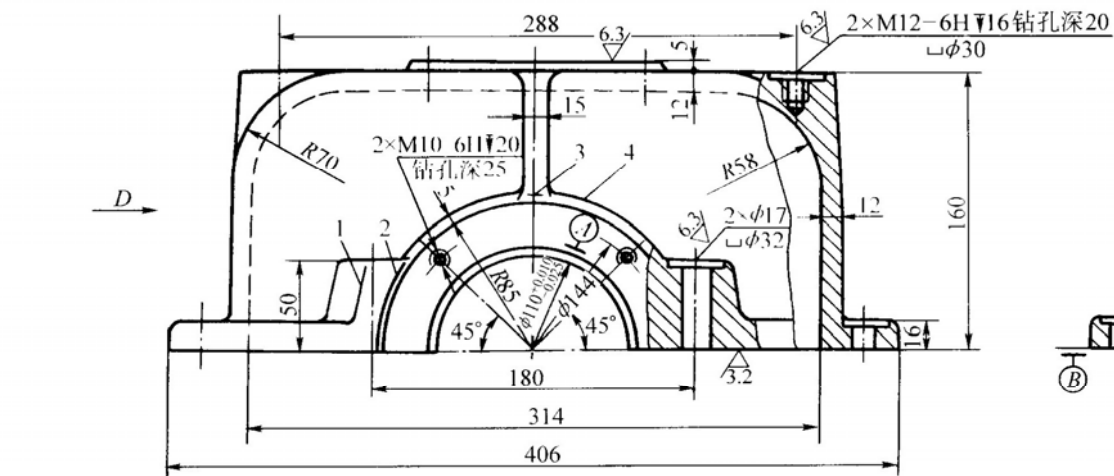
其余√

技术要求

1. 铸件不得有砂眼、裂纹
2. 未注铸造圆角 $R2 \sim R3$
3. GB/T 1804 - m
4. GB/T 1184 - K

十字接头		材料	HT150	比例	
		数量		图号	
制图		(校名)			
审核					

其余√

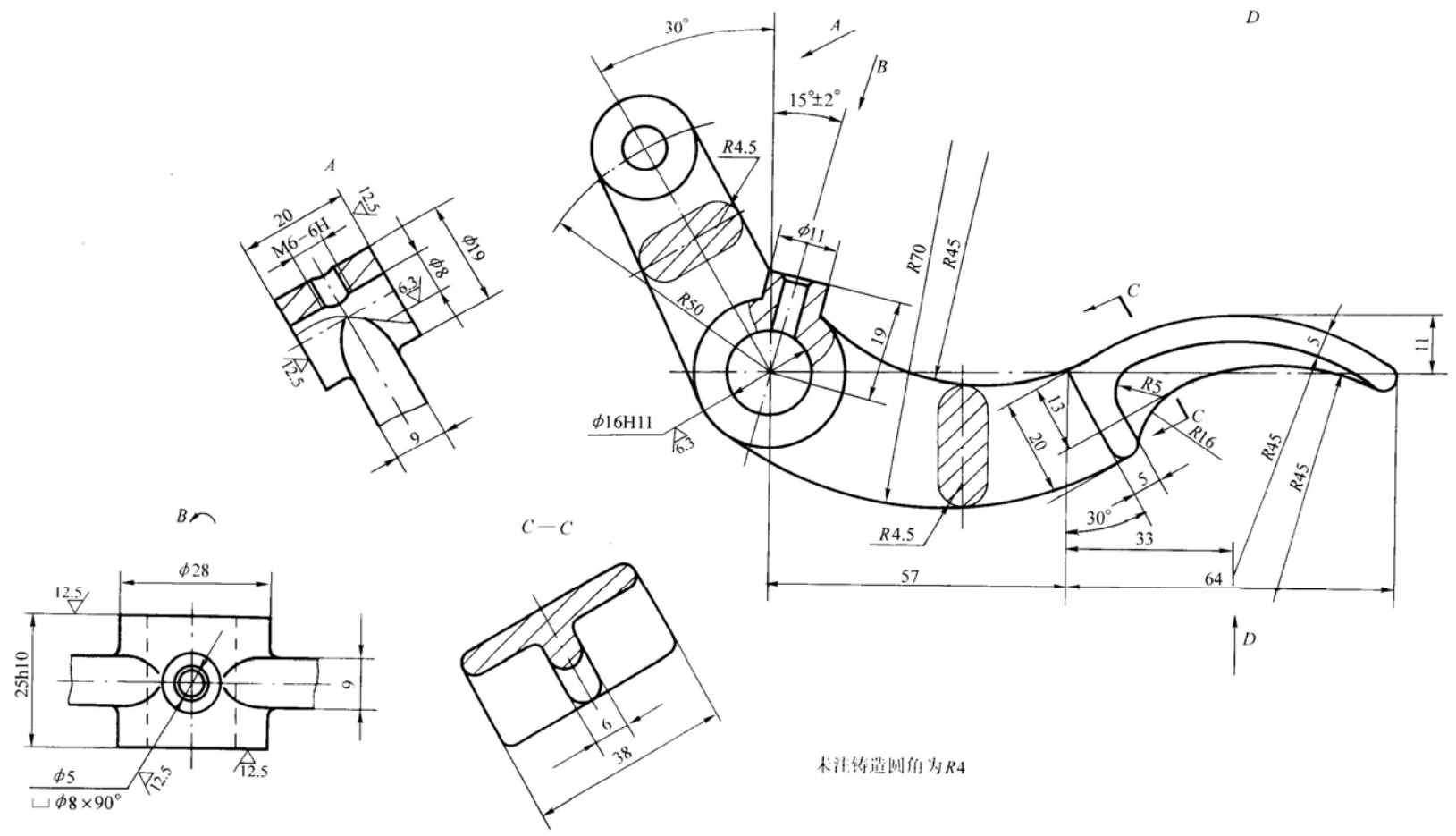


技术要求

1. 铸件需进行人工时效处理，消除内应力。
2. 拔模斜度 1:20，未注铸造圆角 R2~R3。
3. 与箱体合箱后，边缘应平齐，相互错位每边不大于 2。
4. 上盖与箱体一起镗孔。
5. GB/T 1804-m。
6. GB/T 1184-K。

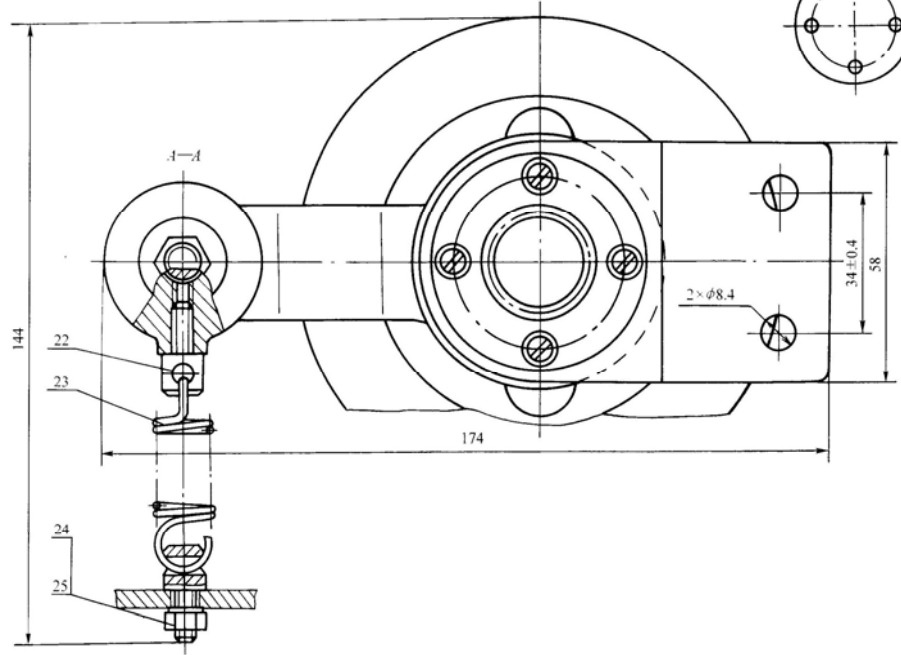
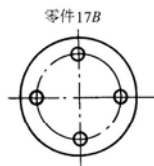
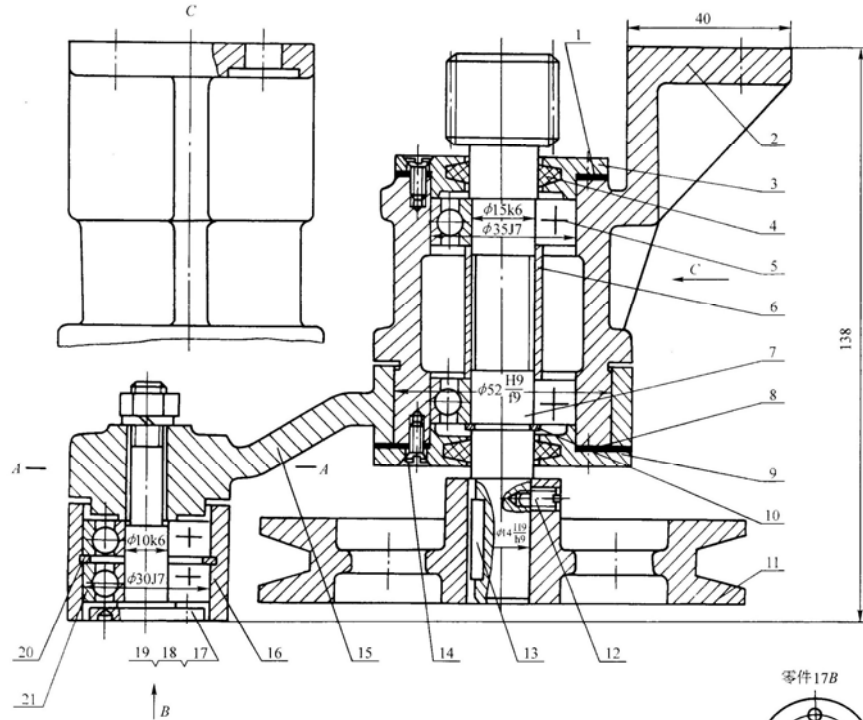
制图	审核	减速机上盖	材料	HT150	比例
			数量		图号
			(校名)		
			(班号)		

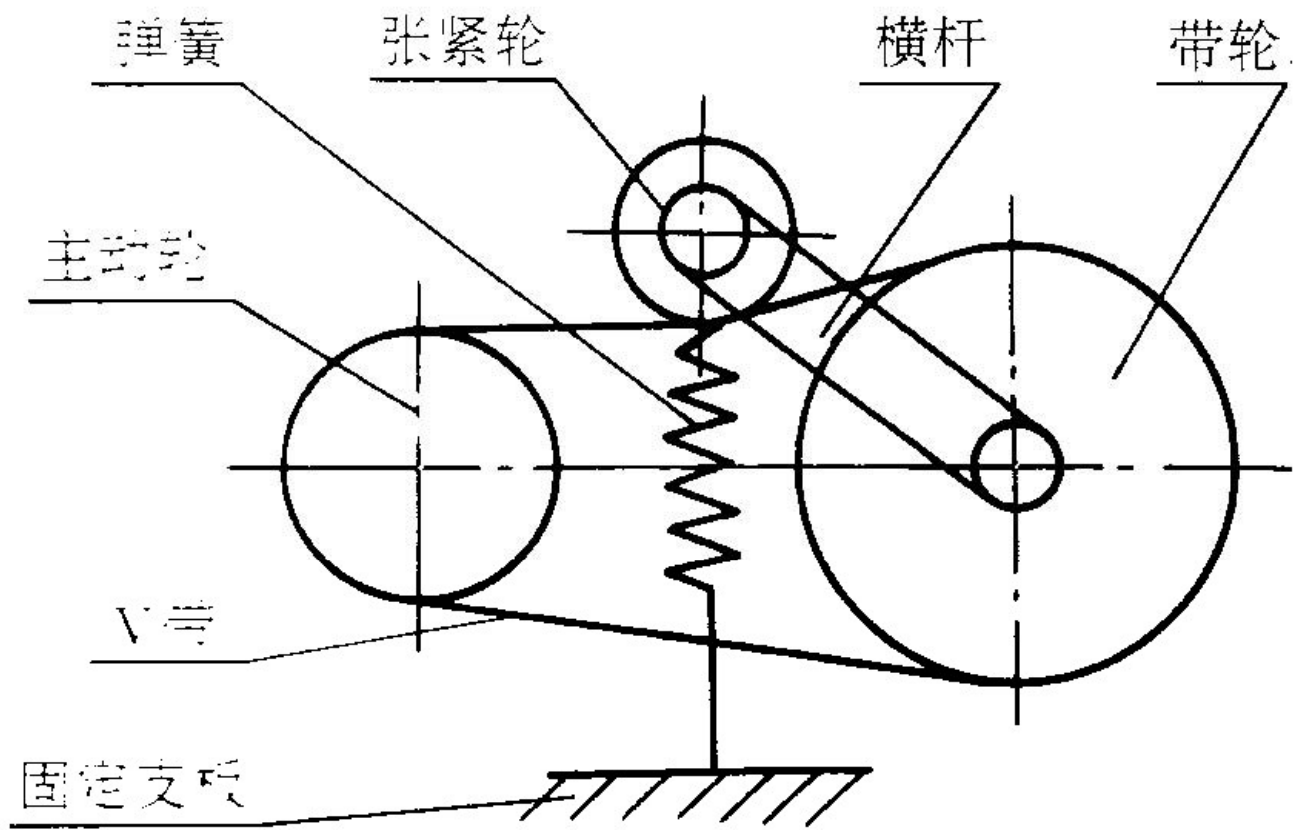
1. 表达该零件共采用了____个图形, 其中有____个基本视图, 有____个____视图和____剖视图。
2. 在基本视图上采用了两处_____, 和一处_____。
3. 在 A 向和 B 向____视图上的尺寸 9 是否可以省略不标注_____其原因是_____。
4. 画出 D 向局部视图 (在指定位置处)。
5. 解释 M6-6H 的含义_____。



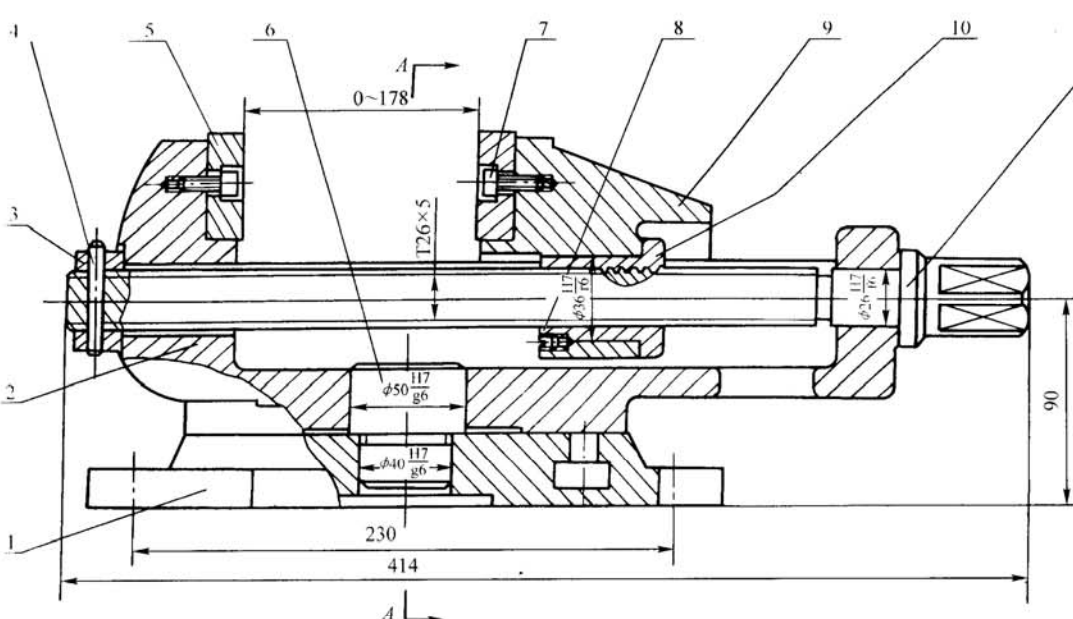
未注铸造圆角为R4

脚踏杆		比例
		1:1
制图		
审核		

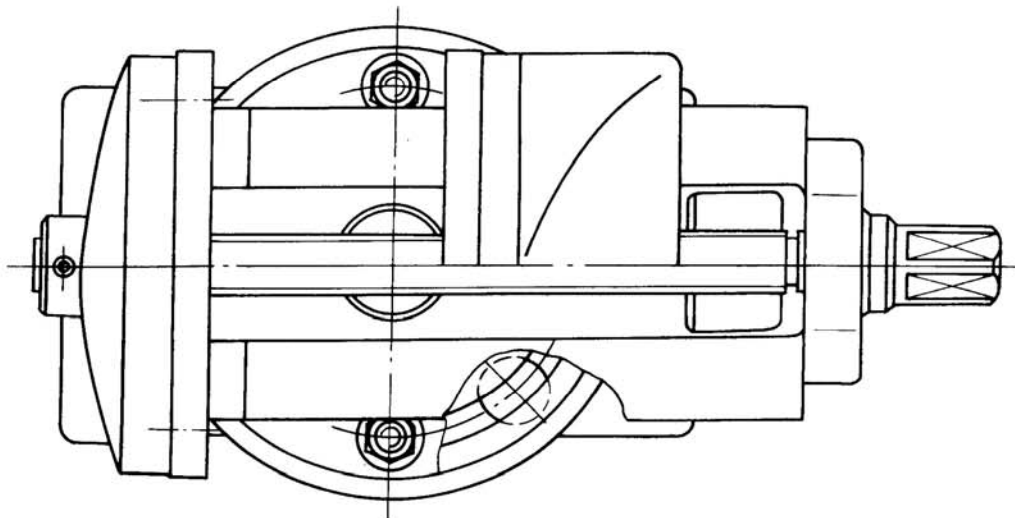
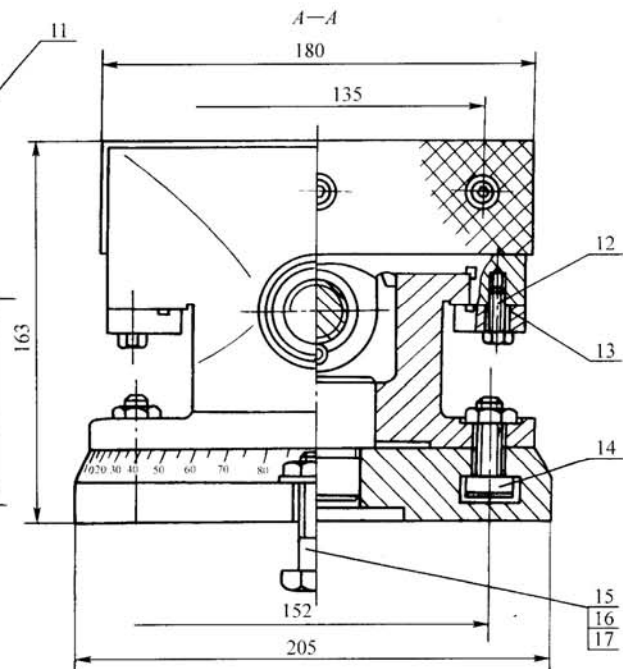




张紧轮作用示意图



拆去钳口座; 钳口板、螺母等



技术要求

1. 两钳口的工作表面在闭合状态下全部平面应紧密贴合, 钳口下端间隙不大于0.08mm。
2. 刻度盘的分度总误差不应超过30'。
3. 钳身和刻度盘间隙不应超过0.04mm。
4. 钳口座前后移动时应无紧松及啃住现象。
5. 进行超负荷切削时应有足够的夹紧力, 保持工件不位移。

17	垫圈 B12	2	Q235	6	中心轴	1	45	
16	螺母 M12	4	35	5	钳口板	2	45	
15	螺栓 M12 × 50	2	35	4	圆锥销 6 × 45	1	35	
14	螺栓 M12 × 40	2	35	3	挡圈	1	35	
13	压板	2	Q235	2	钳身	1	HT200	
12	螺栓 M8 × 20	6	35	1	钳座	1	HT200	
11	虎钳螺杆	1	45	序号	零件名称	数量	材料	备注
10	螺母	1	QT450-10	机用虎钳			比例 1:2	I3-C2
9	钳口座	1	HT200				共 10 张	第 1 张
8	螺母 M6	10	35				制图	

